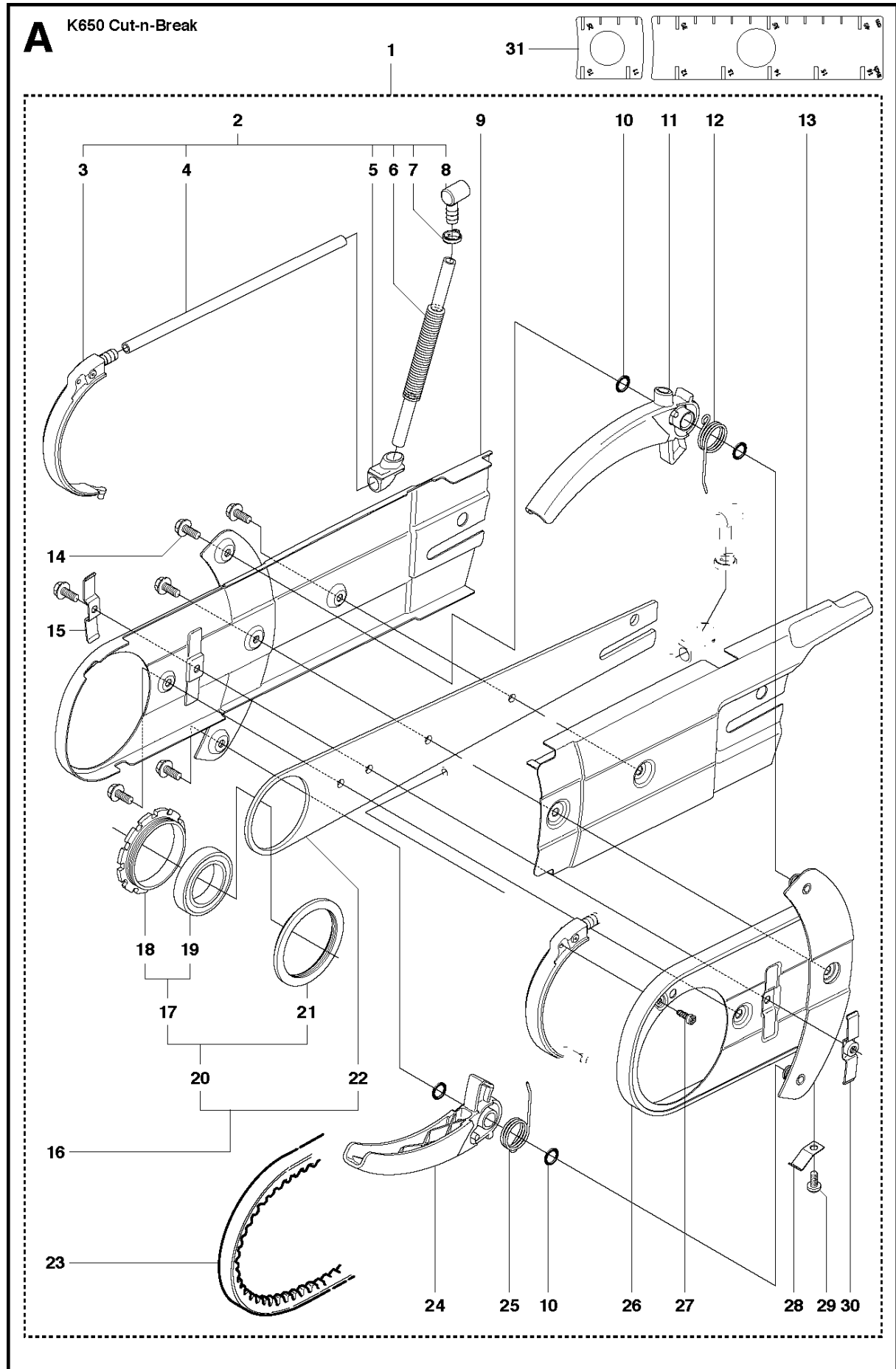




SPARE PARTS LIST

POWER CUTTERS

K650 Cut-n-Break, 2008-11

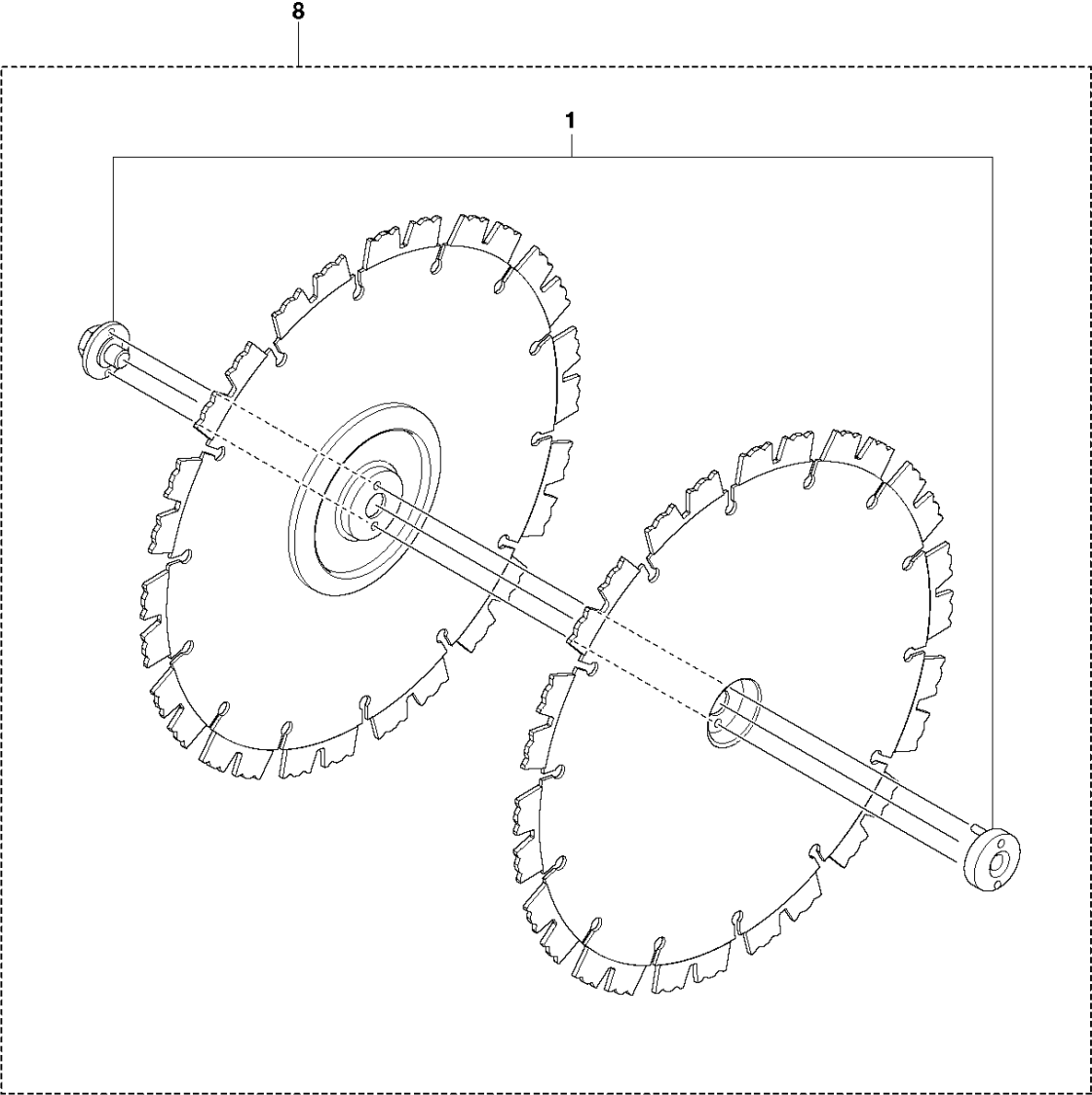


CUTTER ARM

K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	544 10 52-04	CUTTER ARM	Incl. 2, 9 - 16, 23 - 30	1
2	544 10 50-04	HOSE	Incl. 3 - 8	1
3	504 87 52-01	SEALING		1
4	544 04 17-01	HOSE		1
5	506 40 57-02	GROMMET		1
6	506 35 27-02	PROTECTIVE SPRING		1
7	506 09 56-05	HOSE CLAMP		1
8	506 40 98-02	NIPPLE		1
9	506 40 55-02	BELT GUARD		1
10	503 26 30-08	O-RING		2
11	506 40 64-03	BLADE GUARD		1
12	506 40 61-01	SPRING		1
13	506 40 50-02	BELT GUARD		1
14	503 20 00-02	SCREW EHHFM		6
15	506 40 56-01	DEFLECTION LIMITER		1
16	544 10 37-03	BAR	Incl. 20, 22	1
17	544 10 57-03	BEARING CAGE	Incl. 18, 19	1
18	506 40 28-02	BEARING CAGE		1
19	544 10 59-01	BEARING		1
20	504 14 25-01	KIT	Incl. 17, 21	1
21	506 40 29-02	BUSHING		1
22	506 40 53-01	BAR		1
23	506 37 27-21	BELT		1
24	506 40 65-02	BLADE GUARD		1
25	506 40 61-02	SPRING		1
26	506 40 46-02	WEAR PROTECTION		1
27	503 21 28-10	SCREW CCRPANT		1
28	506 40 51-01	STOP		2
29	724 12 84-01	SCREW CRPANM		2
30	506 40 56-02	DEFLECTION LIMITER		1
31	544 37 44-02	LABEL		1

B K650 CUT-N-BREAK
CUTTING BLADE

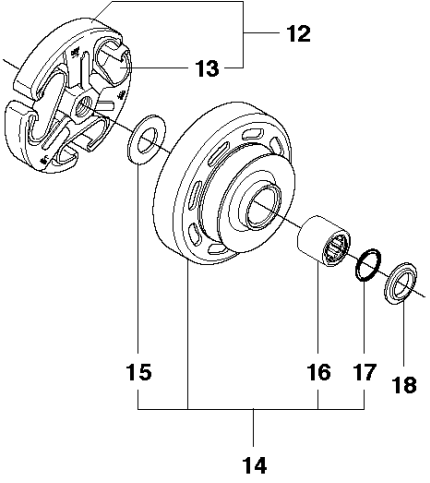
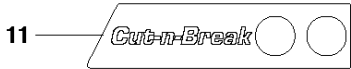
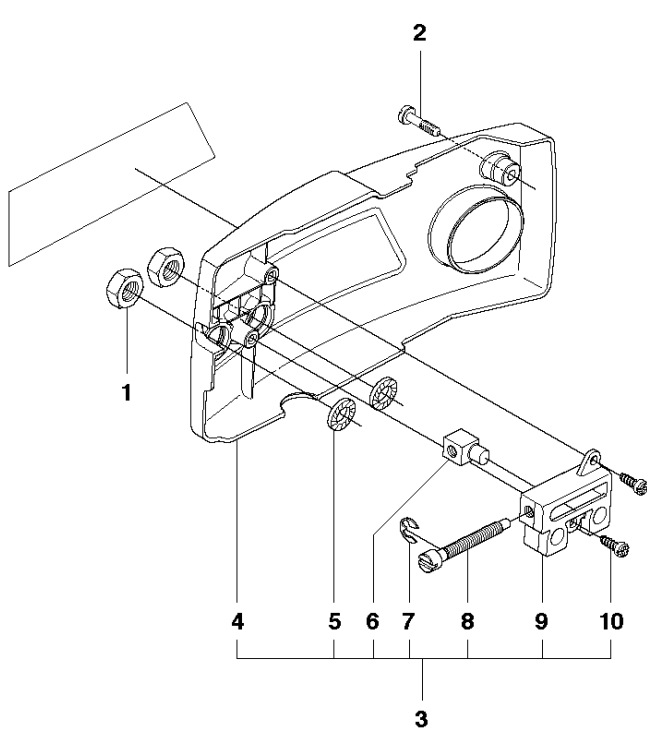


CUTTING BLADE

K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	501 00 88-06	SCREW KIT	Incl. 2, 7	1
8	543 08 88-20	DIAMOND BLADE	EL20CB Soft	2
8	543 08 88-23	DIAMOND BLADE	EL45CB Medium	2
8	531 15 59-02	DIAMOND BLADE	EL70CB Hard	2

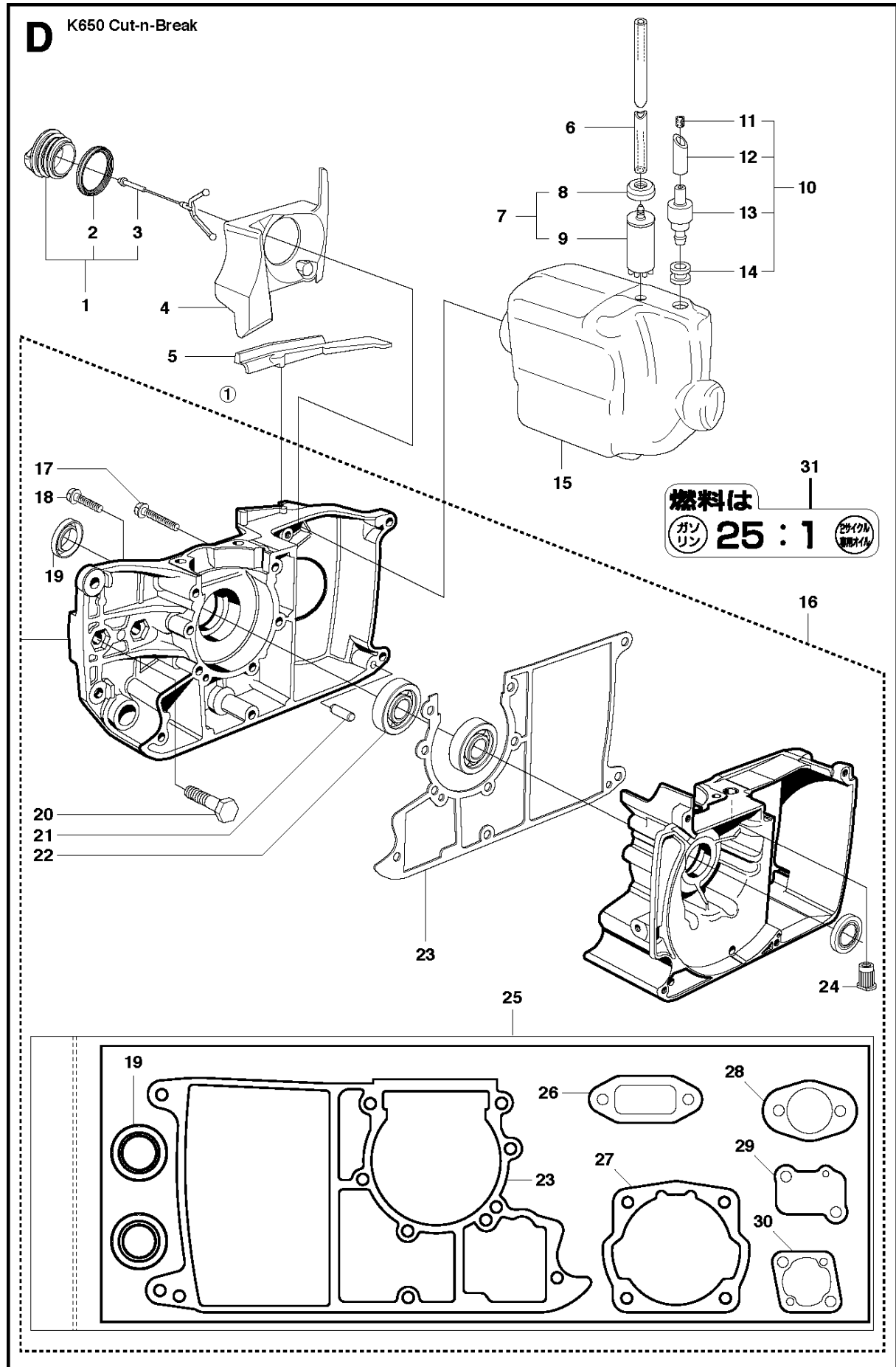
C K650 Cut-n-Break



CLUTCH

K650 Cut-n-Break, 2008-11

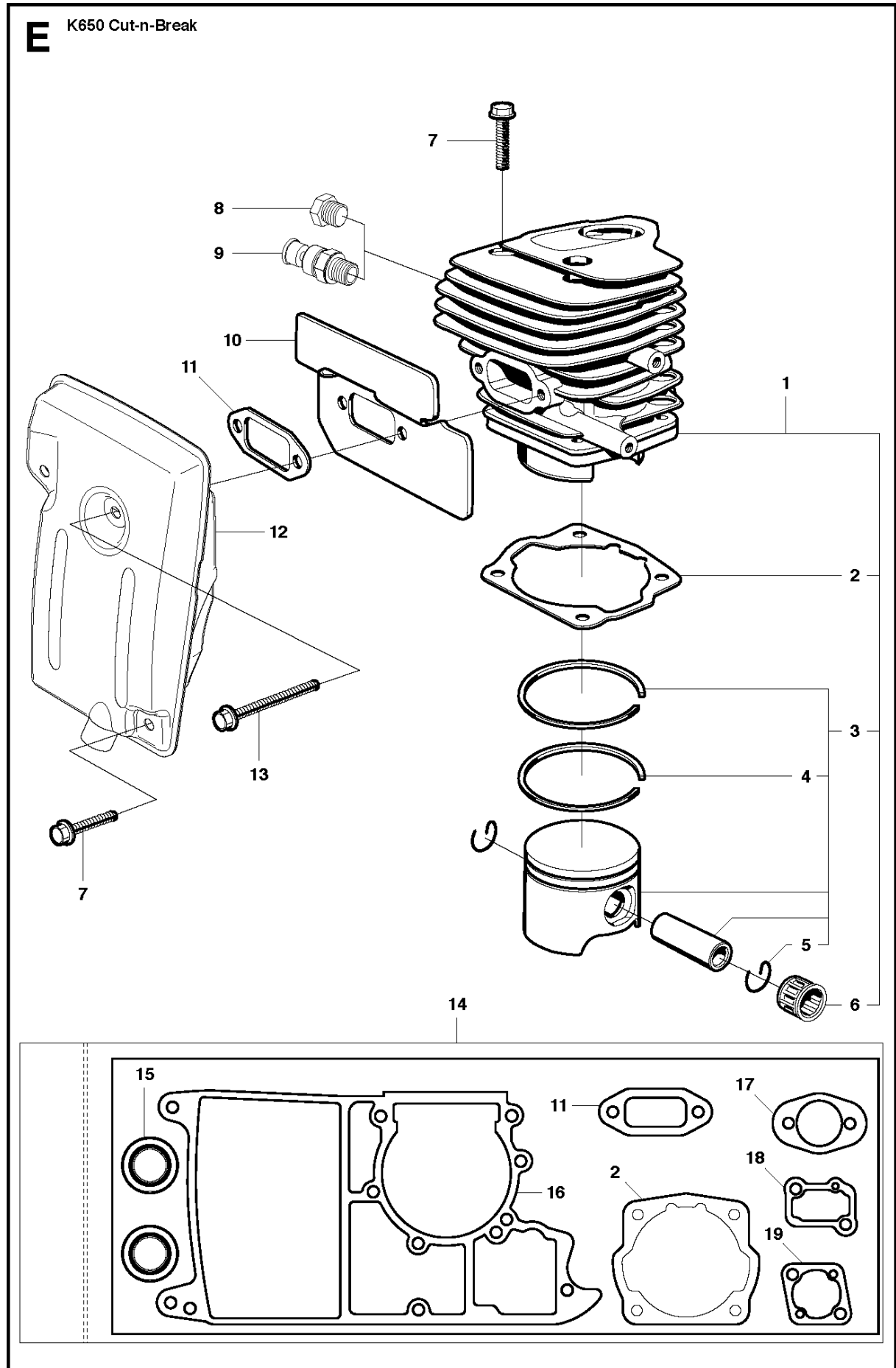
Ref	Part No	Description	Remark	QTY KIT
1	731 23 18-01	HEXAGON NUT		2
2	503 20 34-19	SCREW CCRPANMO		1
3	544 10 48-05	CLUTCH COVER	Incl. 4 - 10	1
4	506 40 54-02	CLUTCH COVER		1
5	503 23 04-01	WASHER		2
6	506 40 34-01	PAWL		1
7	735 31 08-20	E-CLIP		1
8	506 40 26-01	SCREW		1
9	506 40 33-01	BELT		1
10	503 21 27-16	SCREW CRPANT		2
11	544 37 45-02	LABEL		1
12	503 74 44-04	CLUTCH ASSY	Incl. 13	1
13	503 74 43-01	CLUTCH SPRING		3
15	503 23 00-73	WASHER		1
14	506 40 32-02	GEAR WHEEL	Incl. 15 - 17	1
16	505 30 24-15	NEEDLE BEARING		1
17	740 48 07-03	O-RING		1
18	506 33 16-01	SUPPORT RING		1



CRANKCASE

K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	506 25 59-03	TANK CAP ASSY	Incl. 2, 3	1
2	506 29 21-01	GASKET		1
3	503 57 89-01	HOLDER		1
4	506 34 56-02	COVER		1
5	506 36 80-01	SPACER		1
6	501 76 83-26	FUEL HOSE		1
7	506 26 41-11	FUEL FILTER	Incl. 8, 9	1
8	506 27 11-01	HOSE CLAMP		1
9	506 26 41-01	FUEL FILTER		1
10	506 07 11-13	TANK VENT ASSY	Incl. 11 - 14	1
11	504 35 72-01	PLUG		1
12	501 76 83-04	FUEL HOSE		1
13	506 23 61-01	TANK VENT		1
14	506 21 91-01	GROMMET		1
15	506 25 61-01	FUEL TANK		1
16	544 10 93-04	CRANKCASE ASSY	Incl. 17 - 25	1
17	503 20 00-07	SCREW EHHFM		3
18	503 20 00-08	SCREW EHHFM		4
19	503 26 02-04	SEALING RING	Gasket kit 25	2
20	505 22 09-37	BAR BOLT		2
21	720 13 07-10	PARALLEL PIN		2
22	503 25 00-01	BALL BEARING		2
23	503 44 31-01	GASKET	Gasket kit 25	1
24	506 31 74-01	THREAD BUSHING		1
25	544 38 42-02	GASKET KIT	Incl. 19, 23, 26 - 30	1
26	506 34 06-01	GASKET		1
27	503 49 10-01	GASKET		1
28	506 09 64-01	GASKET		1
29	506 32 03-01	GASKET		1
30	506 32 02-01	GASKET		1
31	506 31 30-01	LABEL	Japan	1

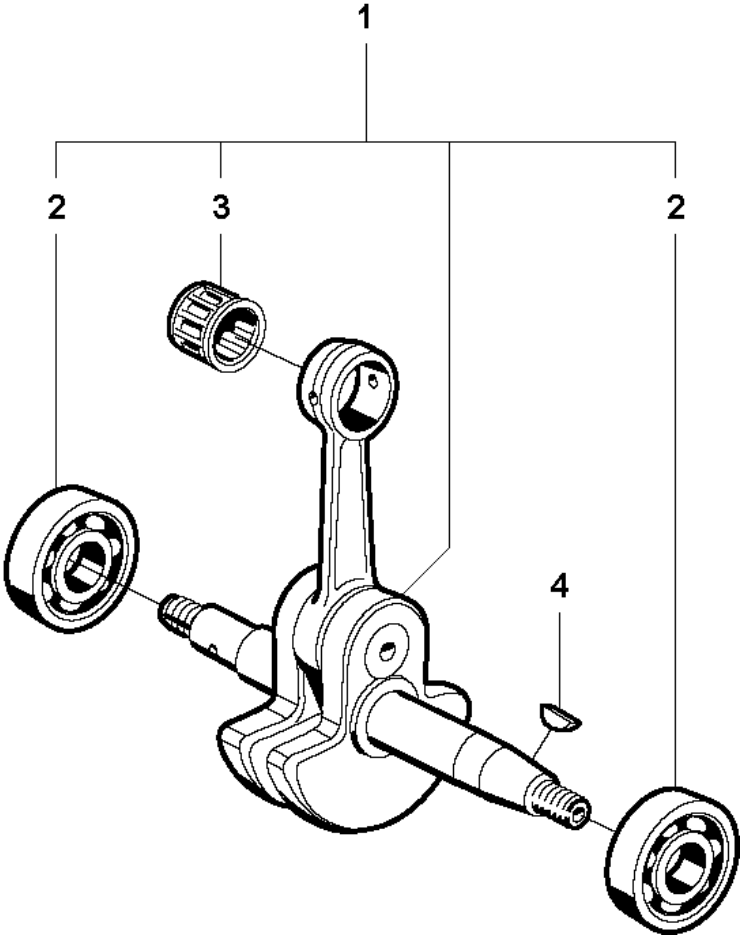


CYLINDER, PISTON & MUFFLER

K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	506 24 37-15	CYLINDER ASSY	Incl. 2, 3, 6	1
2	503 49 10-01	GASKET	Gasket kit 14	1
3	506 38 46-02	PISTON ASSY	Incl. 4, 5	1
4	503 28 90-17	PISTON RING		2
5	737 43 12-00	SNAP RING		2
6	505 30 23-33	NEEDLE BEARING		1
7	503 20 00-05	SCREW EHHFM		5
8	503 55 22-01	PLUG		1
9	503 71 53-01	DECOMPRESSION VALVE		1
10	506 34 07-01	COOLING PLATE		1
11	506 34 06-01	GASKET	Gasket kit 14	1
12	506 38 08-14	MUFFLER		1
13	503 20 00-47	SCREW EHHFM		2
14	544 38 42-02	GASKET KIT	Incl. 2, 11, 15 - 19	1
15	503 26 02-04	SEALING RING		2
16	503 44 31-01	GASKET		1
17	506 09 64-01	GASKET		1
18	506 32 03-01	GASKET		1
19	506 32 02-01	GASKET		1

F K650 Cut-n-Break

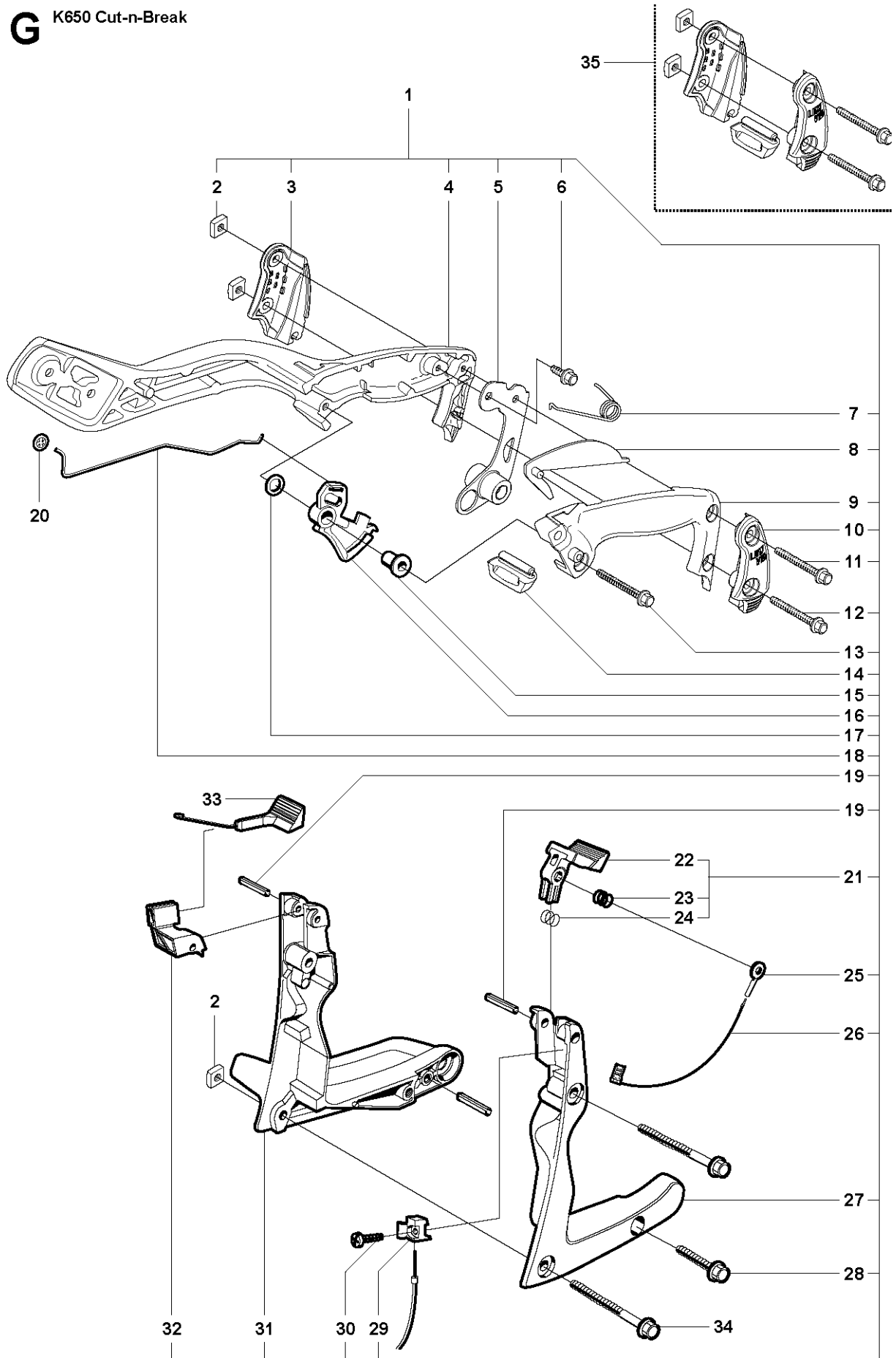


CRANKSHAFT

K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	506 35 10-01	CRANKSHAFT ASSY	Incl. 2, 3	1
2	503 25 00-01	BALL BEARING		2
3	505 30 23-33	NEEDLE BEARING		1
4	735 88 06-00	WOODRUFF KEY		1

G K650 Cut-n-Break

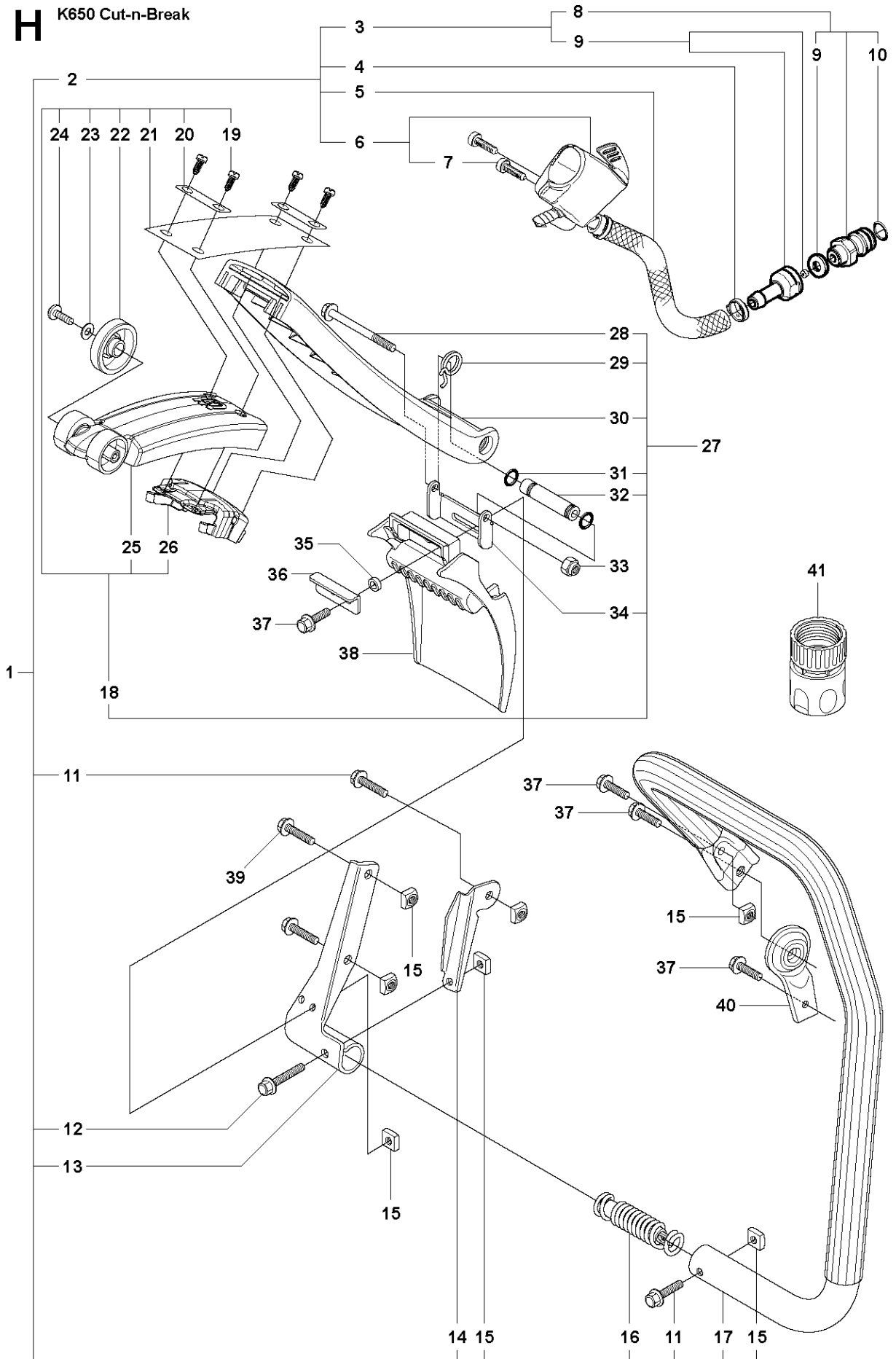


HANDLE & CONTROLS

K650 Cut-n-Break, 2008-11

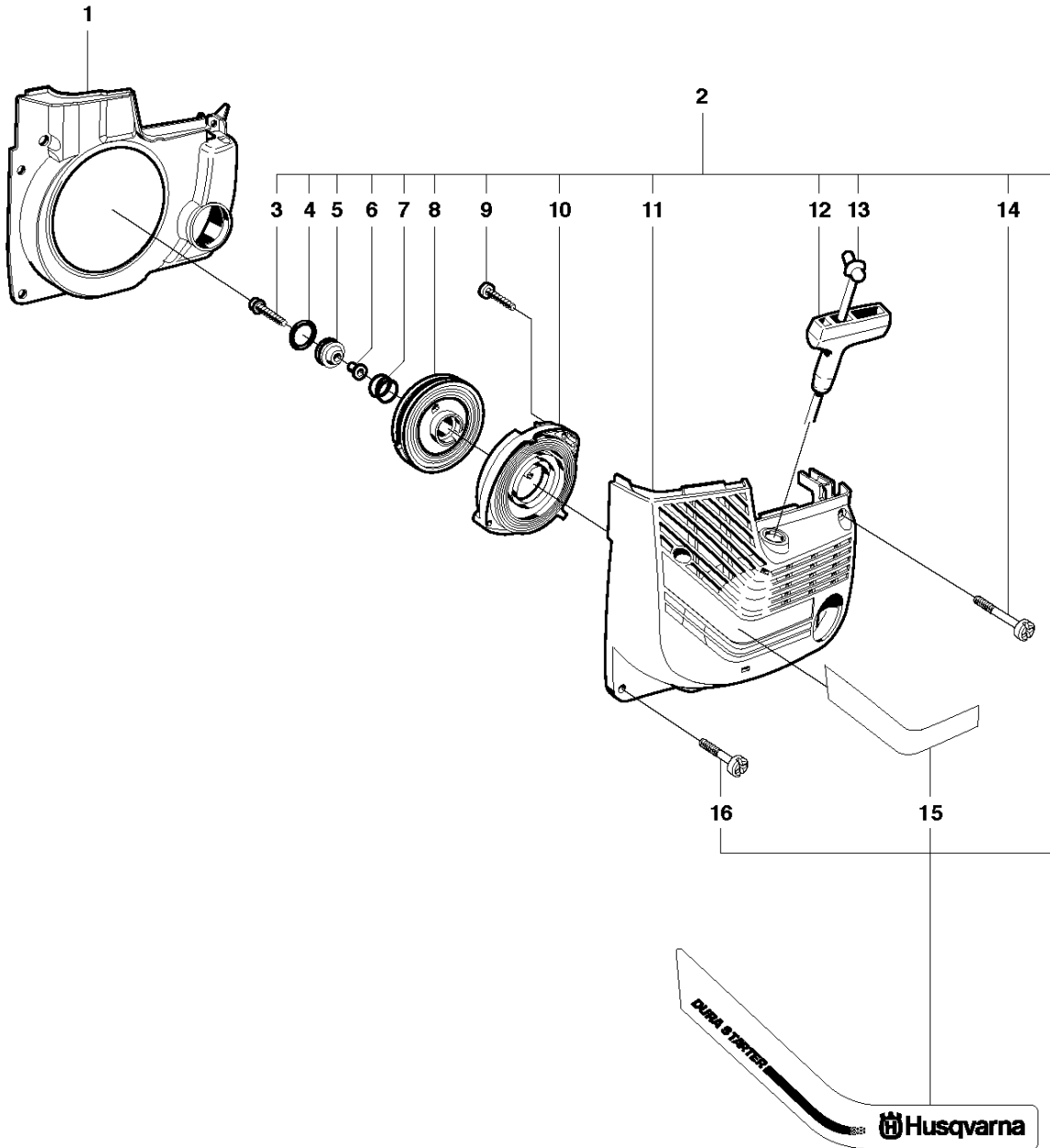
Ref	Part No	Description	Remark	QTY KIT
1	544 93 32-01	HANDLE	Incl. 2 - 19, 21, 25 - 32	1
2	503 22 65-04	SQUARE NUT		4
3	506 38 87-02	WEIGHT		1
4	506 35 08-05	HANDLE HALF		1
5	506 38 69-01	ANTIVIBRATION ELEMENT		1
6	503 20 00-02	SCREW EHHFM		1
7	505 29 56-14	TORSION SPRING		1
8	544 92 70-01	THROTTLE LOCKOUT		1
9	506 39 48-02	HANDLE HALF		1
10	506 38 88-02	WEIGHT		1
11	503 20 00-44	SCREW EHHFM		1
12	503 20 00-09	SCREW EHHFM		1
13	503 20 00-08	SCREW EHHFM		1
14	506 38 89-02	GROUND SUPPORT		1
15	505 26 76-73	SPACING SLEEVE		1
16	544 92 69-01	THROTTLE CONTROL		1
17	503 23 00-11	WASHER		1
18	505 26 94-27	THROTTLE ROD		1
19	721 42 58-20	SPRING PIN		3
20	735 58 18-00	WASHER		1
21	506 26 30-02	SWITCH	Incl. 22, 23, 24	1
22	506 22 47-03	SWITCH		1
23	506 26 28-01	COMPRESSION SPRING		1
24	503 89 16-01	SPRING		1
25	503 40 17-01	CONTACT PLATE		1
26	503 41 18-02	CABLE		1
27	503 40 13-04	CONSOLE		1
28	503 20 00-01	SCREW EHHFM		1
29	506 22 48-01	CABLE HOLDER		1
30	503 21 28-10	SCREW CCRPANT		1
31	503 15 59-04	CONSOLE		1
32	506 22 44-01	GUIDE		1
33	506 22 45-01	CHOKE CONTROL		1
34	503 20 00-10	SCREW EHHFM		2
35	506 39 49-02	WEIGHT		1

H K650 Cut-n-Break



Ref	Part No	Description	Remark	QTY KIT
1	544 11 10-04	HANDLE	Incl. 2, 11 - 17	1
2	506 38 59-06	HOSE ASSY	Incl. 3-6	1
3	522 93 48-02	NIPPLE	Incl. 8,9	1
4	506 49 87-02	HOSE CLAMP		2
5	506 60 75-02	HOSE	L=530MM	1
6	506 38 60-04	VALVE ASSY	Incl. 7	1
7	503 21 88-74	SCREW IHSCT		2
8	510 01 20-01	MUFFLER ASSY	Incl. 9,10	1
9	531 07 42-60	WASHER		1
10	505 10 35-01	O-RING		1
11	503 20 00-05	SCREW EHHFM		1
12	503 20 00-08	SCREW EHHFM		1
13	506 14 42-01	GROUND SUPPORT		1
14	506 03 99-01	STAY		1
15	503 22 65-04	SQUARE NUT		6
16	505 27 95-13	DAMPER		1
17	506 40 35-02	HANDLE		1
18	510 05 66-01	SPRAY GUARD	Incl. 19-26	1
19	503 21 27-16	SCREW CRPANT		4
20	510 20 20-01	WASHER		2
21	510 20 24-01	BAND		1
22	506 26 22-02	WHEEL		2
23	734 48 80-01	WASHER		2
24	503 21 46-01	SCREW		2
25	510 00 72-01	SPRAY GUARD		1
26	510 00 73-01	GUIDE		1
27	544 10 47-04	SPRAY GUARD	Incl. 18, 28 - 34	1
28	503 20 00-01	SCREW EHHFM		1
29	506 40 60-01	SPRING		1
30	506 40 63-02	SPRAY GUARD		1
31	740 42 05-00	O-RING		2
32	506 40 37-01	BUSHING		1
33	732 21 14-01	LOCK NUT		1
34	506 40 38-01	BRACKET		1
35	544 03 92-01	BUSHING		2
36	544 03 22-01	PLATE		1
37	503 20 00-04	SCREW EHHFM		4
38	544 03 21-02	SPRAY GUARD		1
39	503 20 00-35	SCREW EHHFM		2
40	506 29 65-02	ANTIVIBRATION ELEMENT		1
41	503 26 60-03	COUPLER	USA	1
41	503 26 60-04	COUPLER		1

J K650 Cut-n-Break

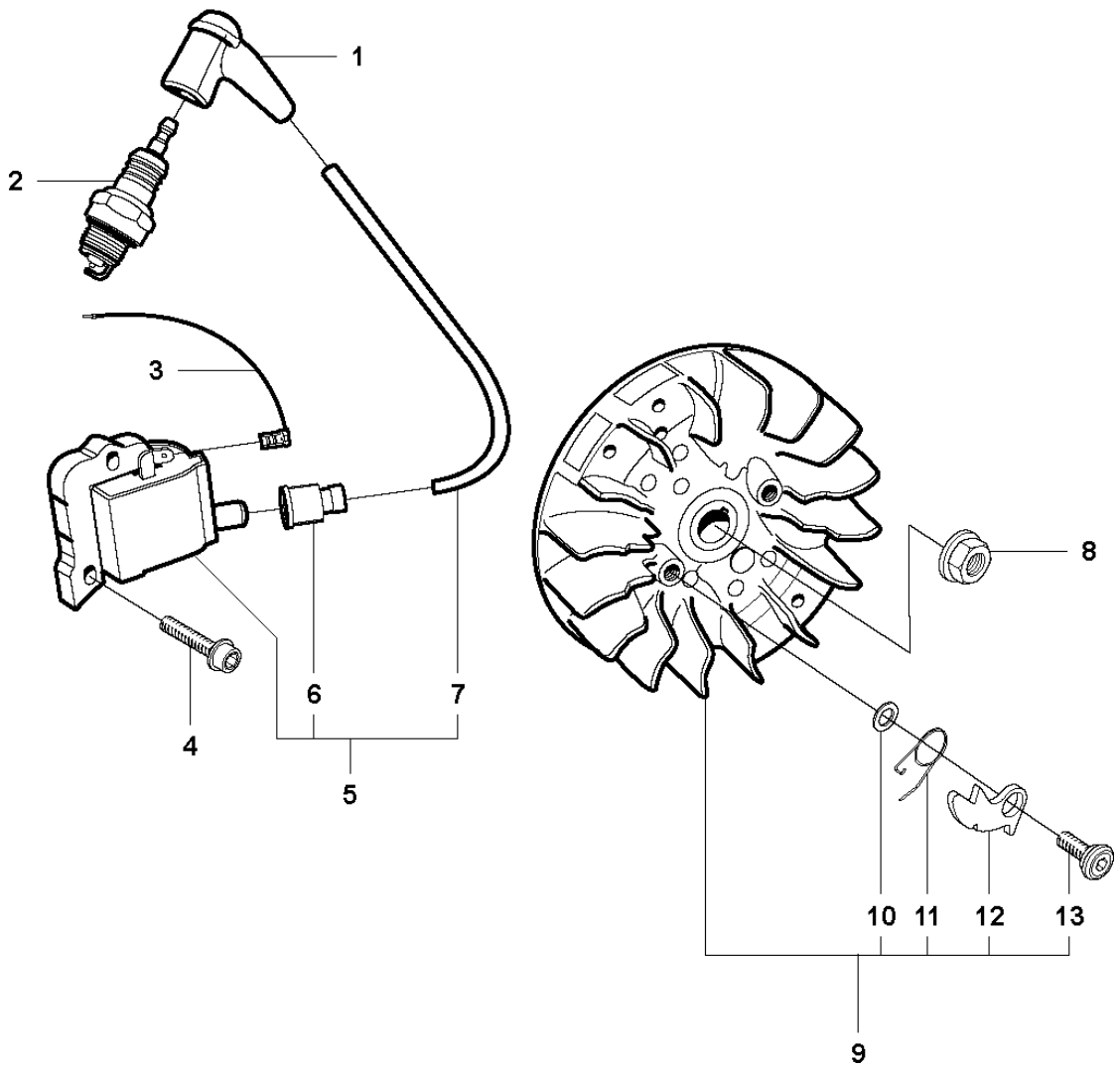


STARTER

K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	506 21 90-02	AIR CONDUCTOR		1
2	506 25 95-03	STARTER	Incl. 3 - 16	1
3	503 21 67-22	SCREW IHSCFT		1
4	740 43 13-00	O-RING		1
5	506 25 14-01	GROMMET		1
6	506 26 31-01	SPACING SLEEVE		1
7	506 25 30-01	COMPRESSION SPRING		1
8	506 25 81-02	STARTER PULLEY		1
9	503 21 28-10	SCREW CCRPANT		2
10	506 25 89-01	RECOIL SPRING		1
11	506 21 89-03	STARTER HOUSING		1
12	503 12 79-01	STARTER HANDLE		1
13	506 33 56-15	CORD		1
14	503 20 34-25	SCREW CCRPANMO		2
15	544 91 30-01	LABEL		1
16	503 20 34-19	SCREW CCRPANMO		2

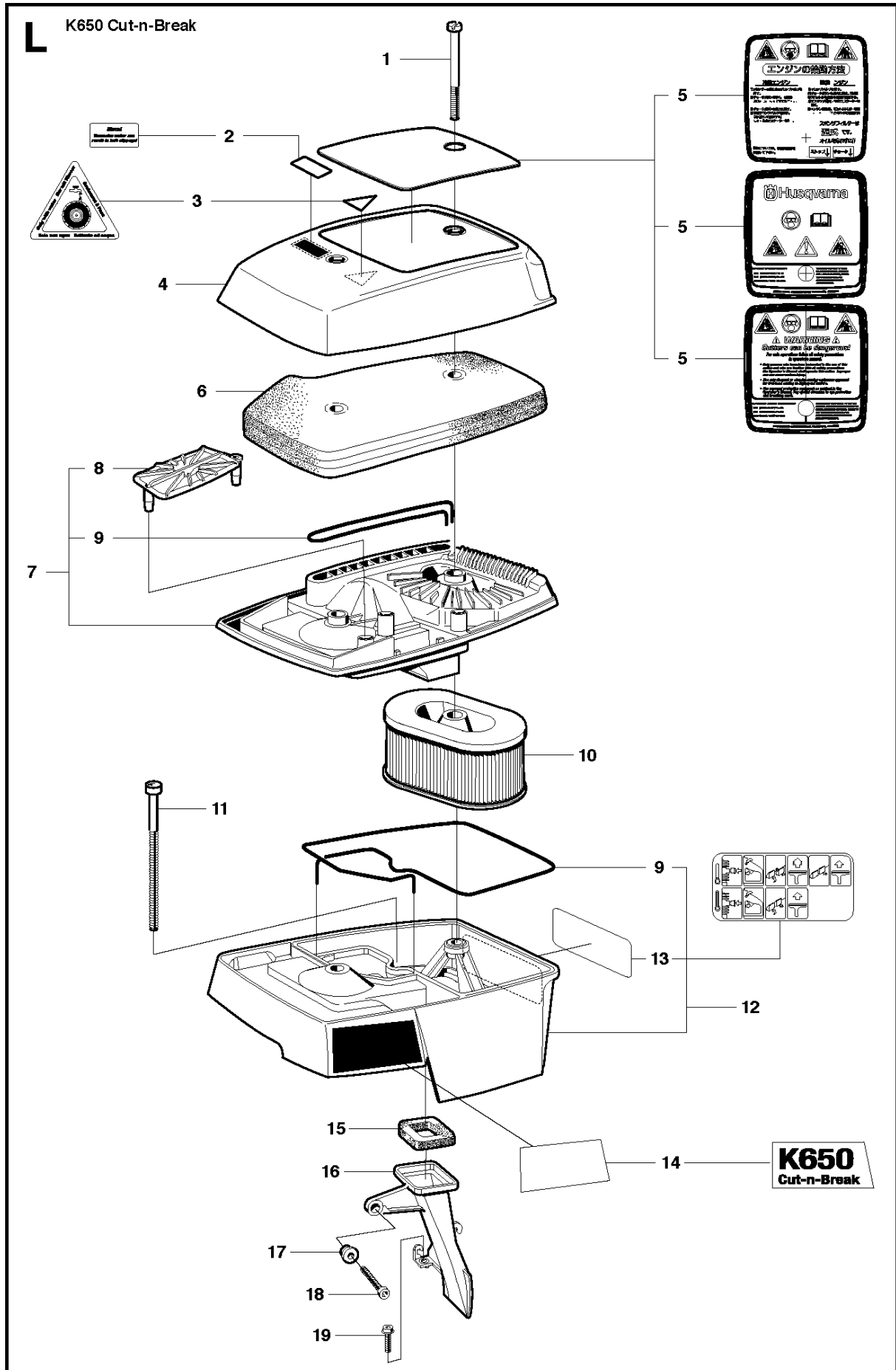
K K650 Cut-n-Break



IGNITION SYSTEM

K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	501 48 54-02	SPARK PLUG CAP		1
2	503 23 51-11	SPARK PLUG		1
3	503 41 18-02	CABLE		1
4	503 20 25-20	SCREW IHSCM		2
5	544 01 88-01	IGNITION SYSTEM		1
6	505 27 75-16	CABLE SLEEVE		1
7	506 38 78-34	IGNITION CABLE		1
8	503 22 04-01	NUT		1
9	506 21 86-02	FLYWHEEL ASSY		1
10	503 23 00-42	WASHER		2
11	501 63 48-01	SPRING		2
12	501 67 32-03	PAWL		2
13	501 81 99-01	SCREW		2

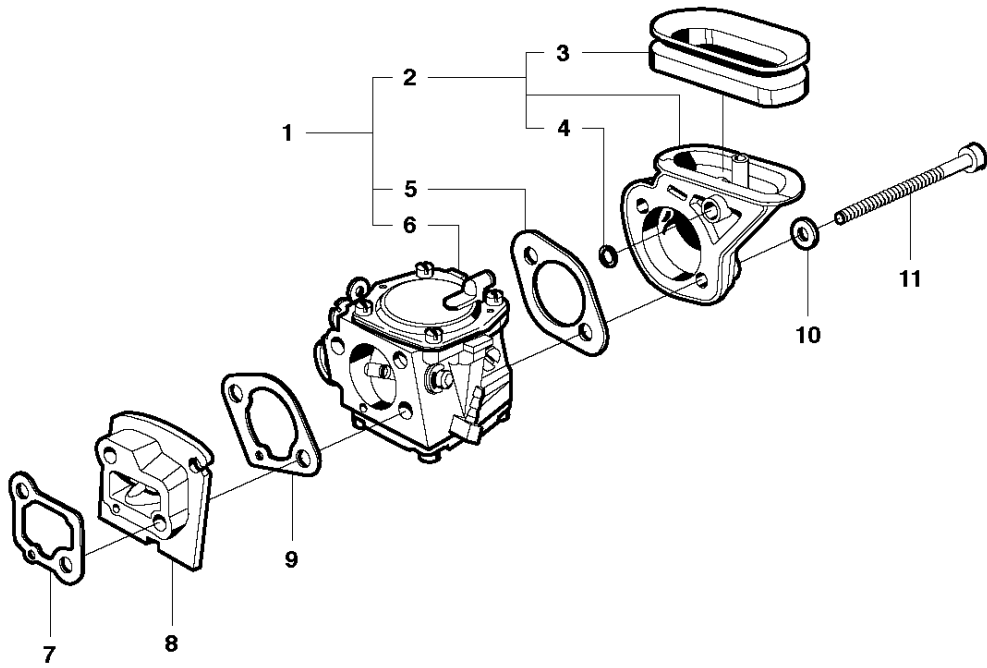


AIR FILTER

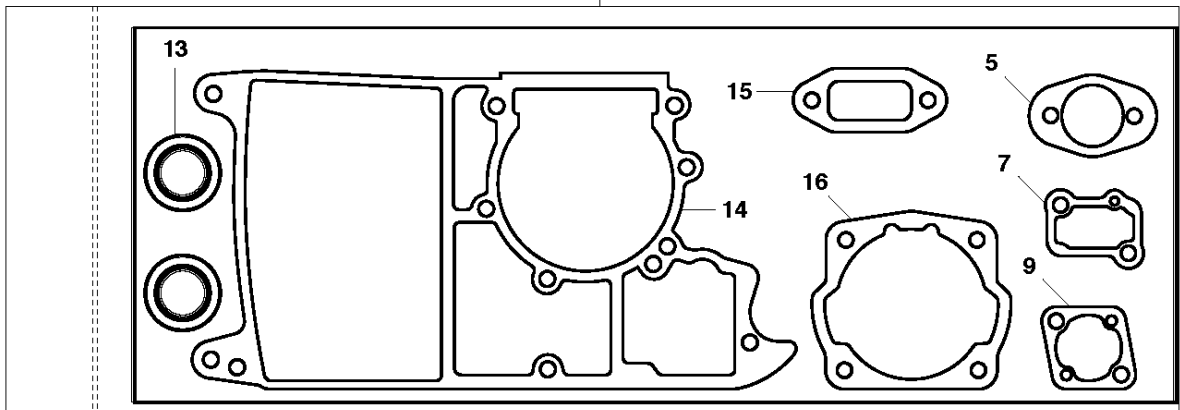
K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	503 20 34-42	SCREW CCRPANMO		1
2	544 89 65-02	LABEL		1
3	505 79 36-01	ARM		1
4	506 21 79-02	FILTER COVER		1
5	506 39 84-03	CYLINDER COVER ASSY	JAPAN	1
5	544 87 44-04	LABEL	EPA USA	1
5	544 87 44-05	LABEL	EPA Canada	1
6	506 22 63-01	PREFILTER		1
7	504 13 92-01	FILTER BOTTOM	Incl. 8, 9	1
8	506 25 82-01	INTERMEDIATE WALL		1
9	506 28 39-30	SEALING		2
10	506 22 42-02	AIR FILTER		1
11	503 20 02-90	SCREW IHSCFM		1
12	504 03 68-01	CYLINDER COVER	Incl. 9, 13	1
13	506 23 93-02	LABEL		1
14	544 37 49-03	TBD		1
15	506 22 23-01	SEALING		1
16	506 21 98-01	AIR NOZZLE		1
17	506 22 24-01	SPACING SLEEVE		1
18	725 52 95-55	SCREW IHSCM		1
19	503 20 00-03	SCREW		1

M K650 Cut-n-Break



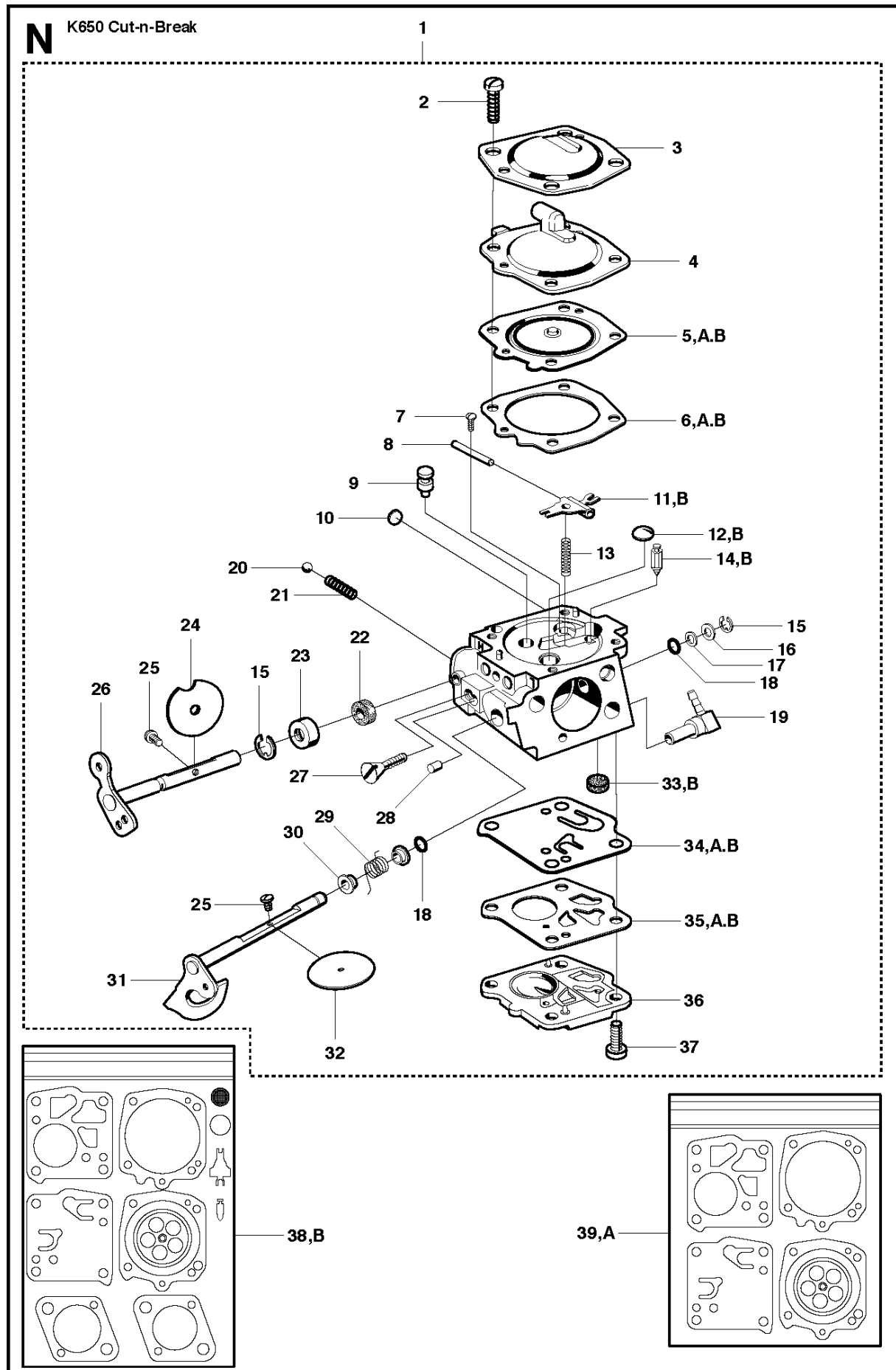
12



CARBURETOR

K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	506 32 15-03	CARBURETTOR	Incl. 2, 5, 6	1
2	506 31 88-01	INLET BEND	Incl. 3, 4	1
3	506 26 85-01	SEALING		1
4	740 42 01-00	O-RING		1
5	506 09 64-01	GASKET	Gasket Kit 12	1
6	503 28 04-18	CARBURETTOR	Tillotson HS 175N	1
7	506 32 03-01	GASKET	Gasket Kit 12	1
8	505 27 90-60	FLANGE		1
9	506 32 02-01	GASKET	Gasket Kit 12	1
10	503 23 00-42	WASHER		2
11	503 20 21-75	SCREW IHSCM		2
12	544 38 42-02	GASKET KIT		1
13	503 26 02-04	SEALING RING		2
14	503 44 31-01	GASKET		1
15	506 34 06-01	GASKET		1
16	503 49 10-01	GASKET		1

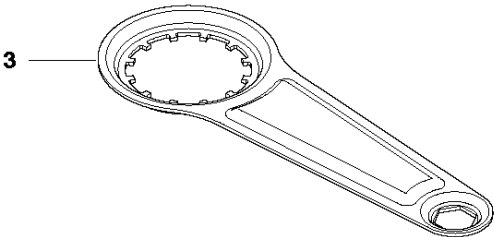
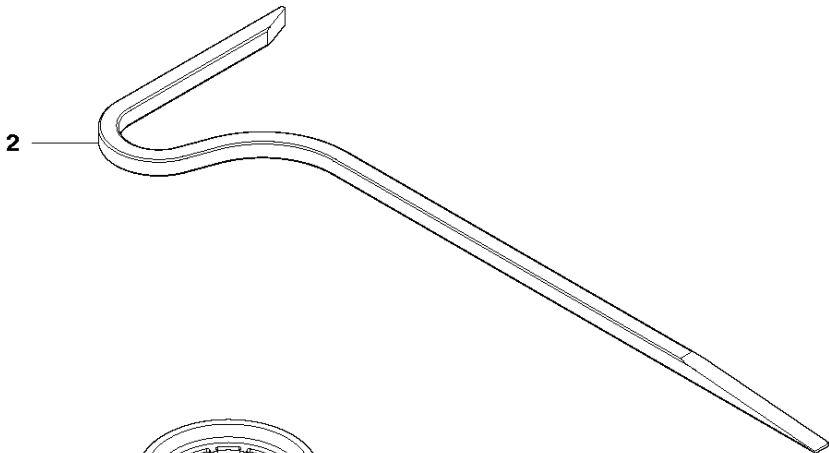
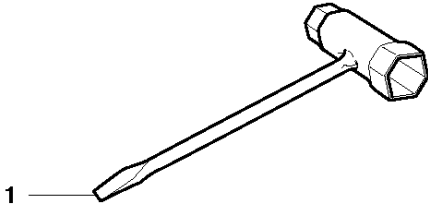


CARBURETOR DETAILS

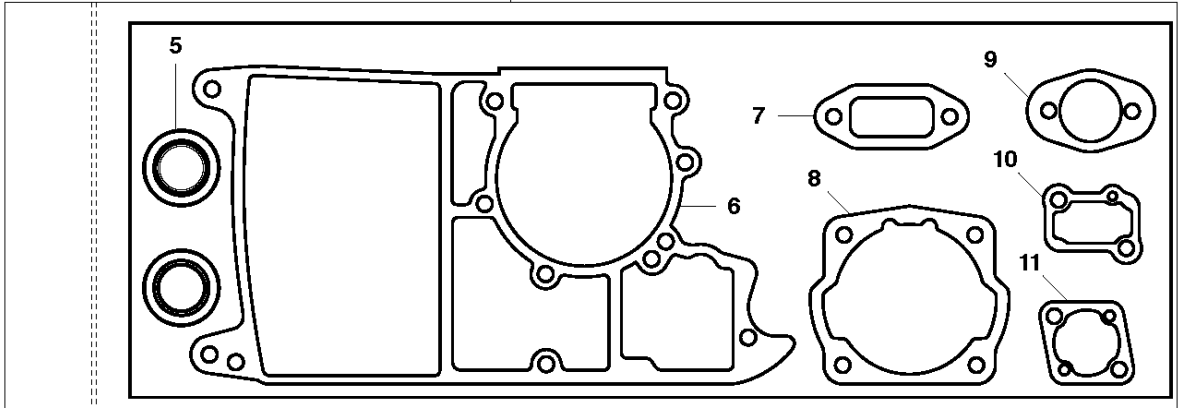
K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	503 28 04-18	CARBURETTOR	Tillotson HS 175N. Incl. 2 - 39	1
2	506 27 14-01	MET.RETENTION SCREW		4
3	506 31 61-01	DIAPHRAGM		1
4	506 31 15-01	INSERT	Yellow	1
5	501 22 09-01	DIAPHRAGM	Kit 38 & 39	1
6	501 22 08-01	GASKET	Kit 38 & 39	1
7	501 48 52-01	SCREW		1
8	501 22 21-01	PIN		1
9	503 77 98-01	CHECKVALVE ASSY		1
10	501 22 02-01	PLUG		1
11	501 22 20-01	LEVER	Kit 39	1
12	501 22 03-01	PLUG	Kit 39	1
13	501 22 25-01	SPRING		1
14	505 31 65-50	NEEDLE	Kit 39	1
15	501 82 18-01	THROTTLE SH."E"RING		1
16	503 65 31-01	THROTTLE SH.WASHER		1
17	503 65 30-01	WASHER		1
18	505 31 64-95	THROTTLE SH.QUADRING		1
19	503 53 40-01	NIPPLE		1
20	501 22 04-01	BALL		1
21	501 22 05-01	SPRING		1
22	506 27 57-01	SEAL CHOKE SHAFT		1
23	506 27 61-01	RETAINER		1
24	506 23 83-01	CHOKE		1
25	503 65 27-01	SCREW SHUTTER		1
26	506 27 56-01	CHOKE SHAFT		1
27	503 57 87-01	IDLE SPEED SCREW		1
28	503 57 86-01	BALL		1
29	505 31 66-05	THROTTLE SH. SPRING		1
30	501 42 71-01	SLEEVE		2
31	505 31 66-19	THROTTLE SH.&LEVER		1
32	505 31 61-14	THROTTLE FLAP		1
33	503 98 82-01	SCREEN		1
34	501 22 12-01	DIAGRAM	Kit 38 & 39	1
35	501 22 13-01	GASKET	Kit 38 & 39	1
36	501 22 14-01	COVER		1
37	501 22 15-01	SCREW		4
38	506 32 12-01	REPAIR KIT		1
39	501 49 48-02	GASKET KIT		1

P K650 Cut-n-Break
Accessories
Zubehöre
Accessoires
Accesorios
Tillbehör



4



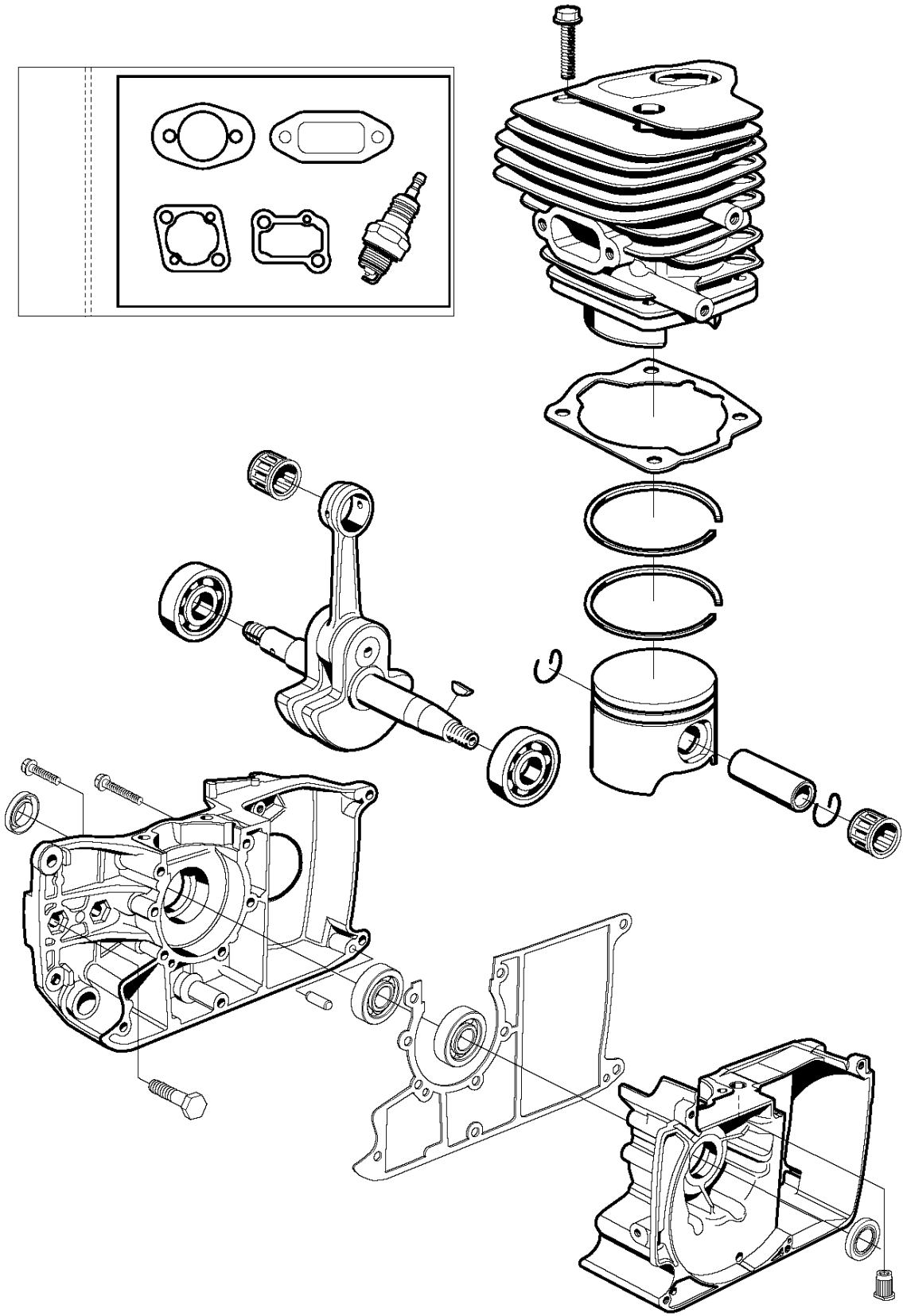
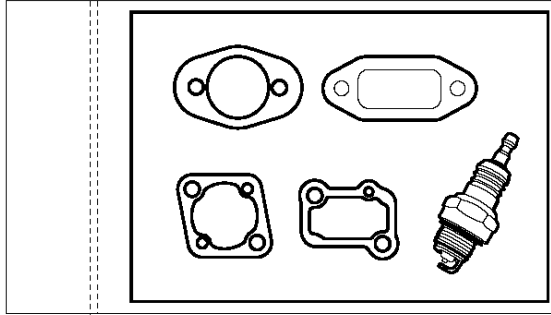
TOOLS

K650 Cut-n-Break, 2008-11

Ref	Part No	Description	Remark	QTY KIT
1	501 69 17-02	COMBINATION WRENCH	NV 13 - 19	1
2	544 17 80-02	TOOL		1
3	544 17 81-01	PULLER		1
4	544 38 42-02	GASKET KIT		1
5	503 26 02-04	SEALING RING		2
6	503 44 31-01	GASKET		1
7	506 34 06-01	GASKET		1
8	503 49 10-01	GASKET		1
9	506 09 64-01	GASKET		1
10	506 32 03-01	GASKET		1
11	506 32 02-01	GASKET		1

Q K650 Cut-n-Break

1



Ref	Part No	Description	Remark	QTY KIT
1	44109104	TBD		1