

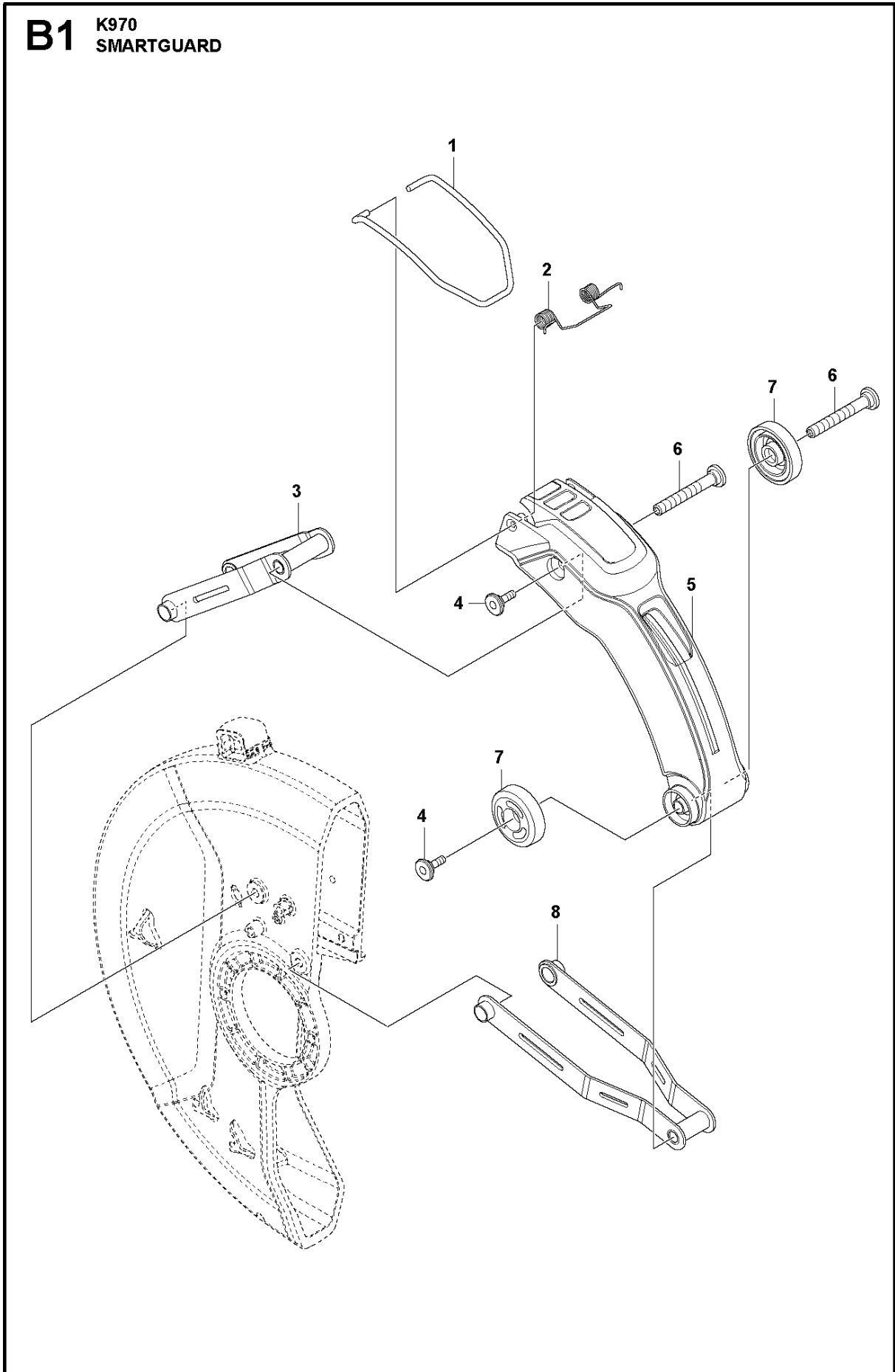


SPARE PARTS LIST

POWER CUTTERS

K970 Smartguard, 2020-04

B1 K970
SMARTGUARD

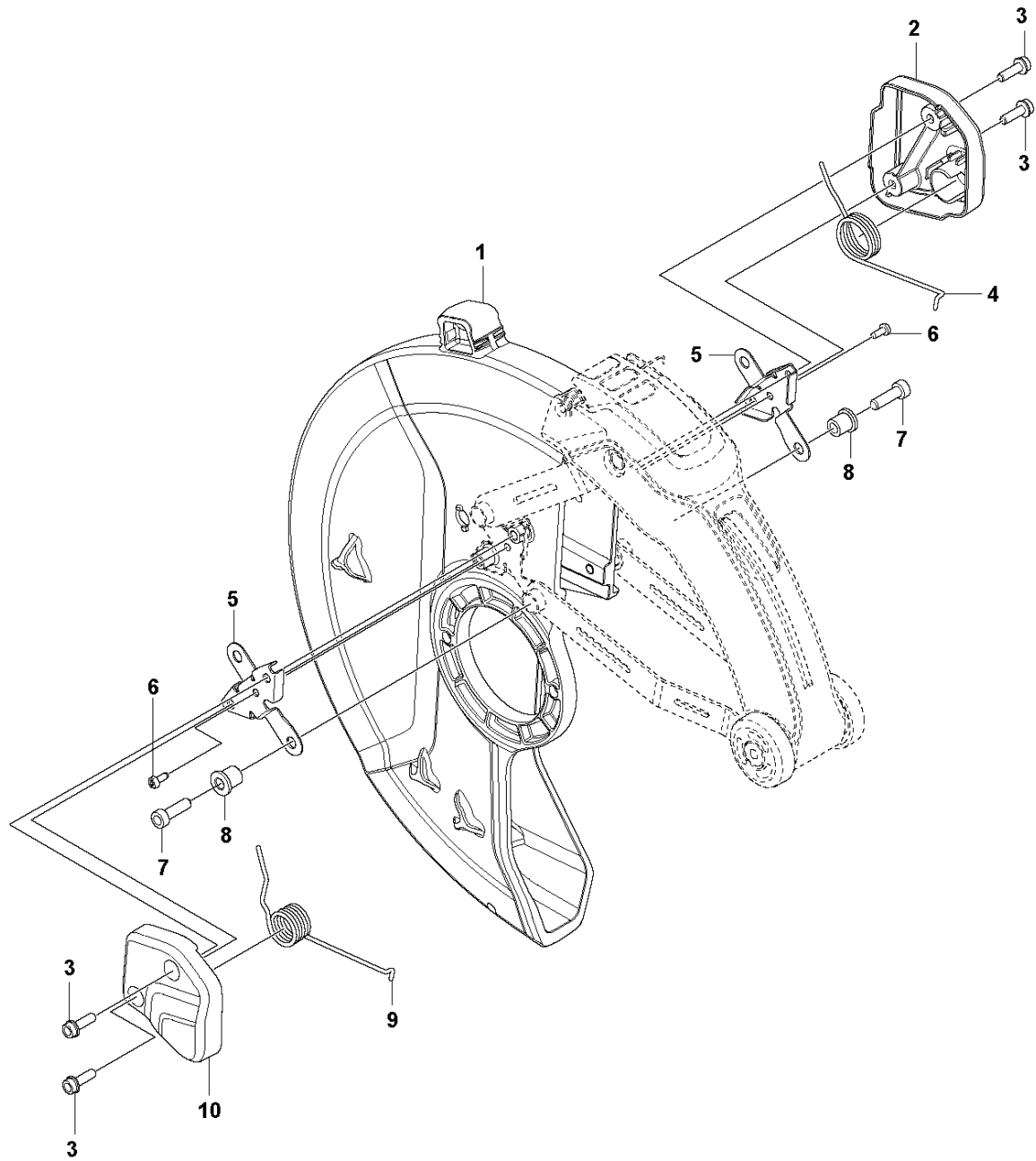


GUARDS

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY KIT
1	597 80 91-01	HANDLE LOOP	"14""	1
2	597 80 86-01	SPRING		1
3	598 44 59-01	SUPPORT ASSY		1
4	526 83 45-02	SCREW		2
5	597 80 88-01	BLADE GUARD		1
6	597 79 45-01	SCREW		2
7	597 80 95-01	WHEEL		2
8	598 44 57-01	SUPPORT ASSY		1

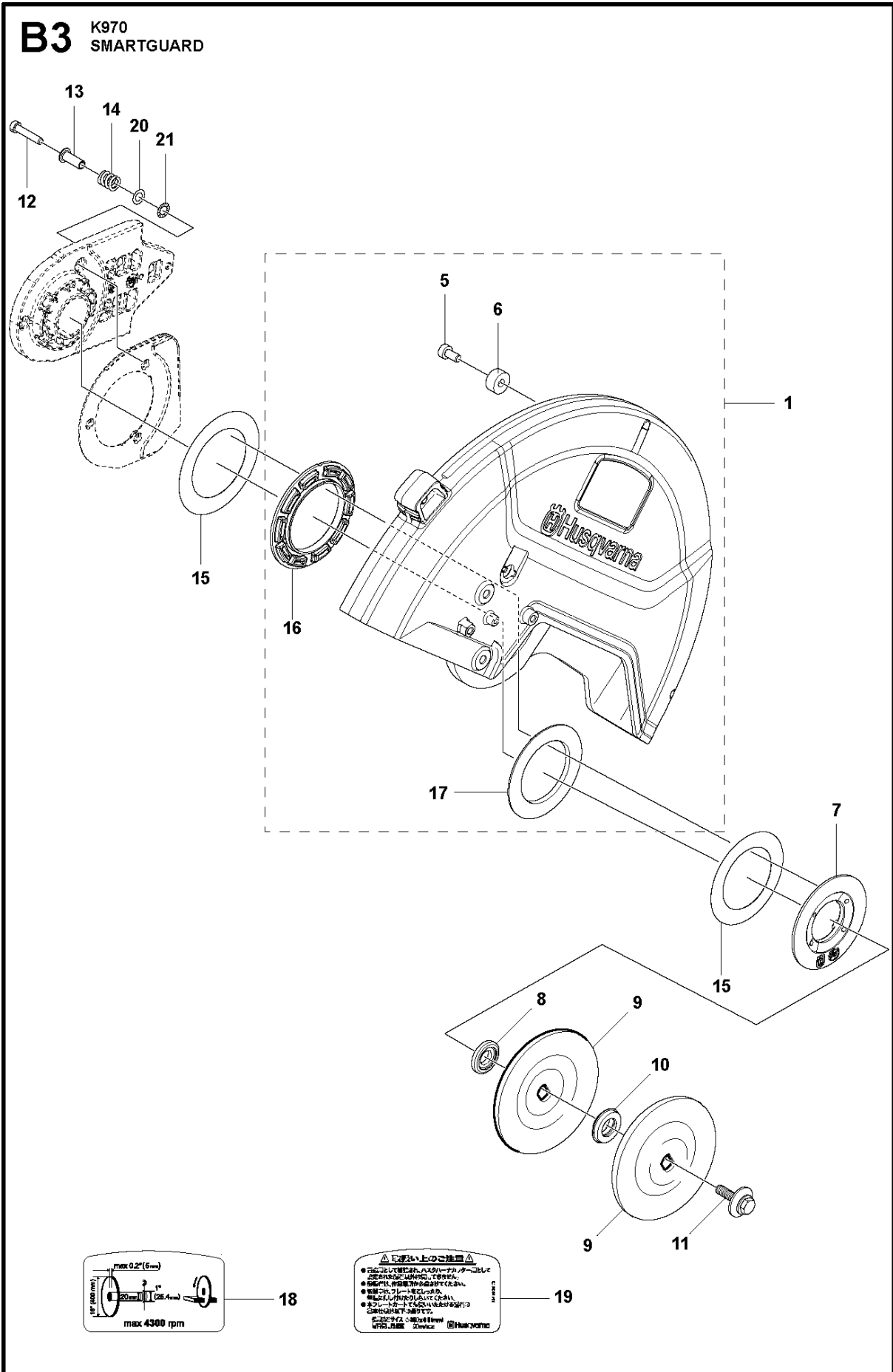
B2 K970
SMARTGUARD



GUARDS

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY KIT
1	597 57 66-01	WHEEL GUARD		1
2	597 80 89-01	COVER		1
3	525 75 51-12	SCREW ITXSCFM		4
4	597 80 93-01	SPRING		1
5	598 48 90-01	WEAR PLATE		2
6	525 88 74-02	SCREW CITXPANT		2
7	544 21 84-60	SCREW ITXSCM		4
8	599 66 17-01	BUSHING		4
9	597 80 92-01	SPRING		1
10	597 80 90-01	COVER		1

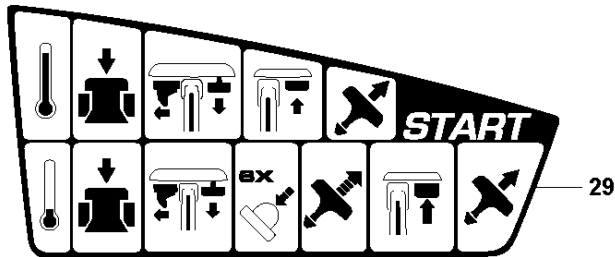
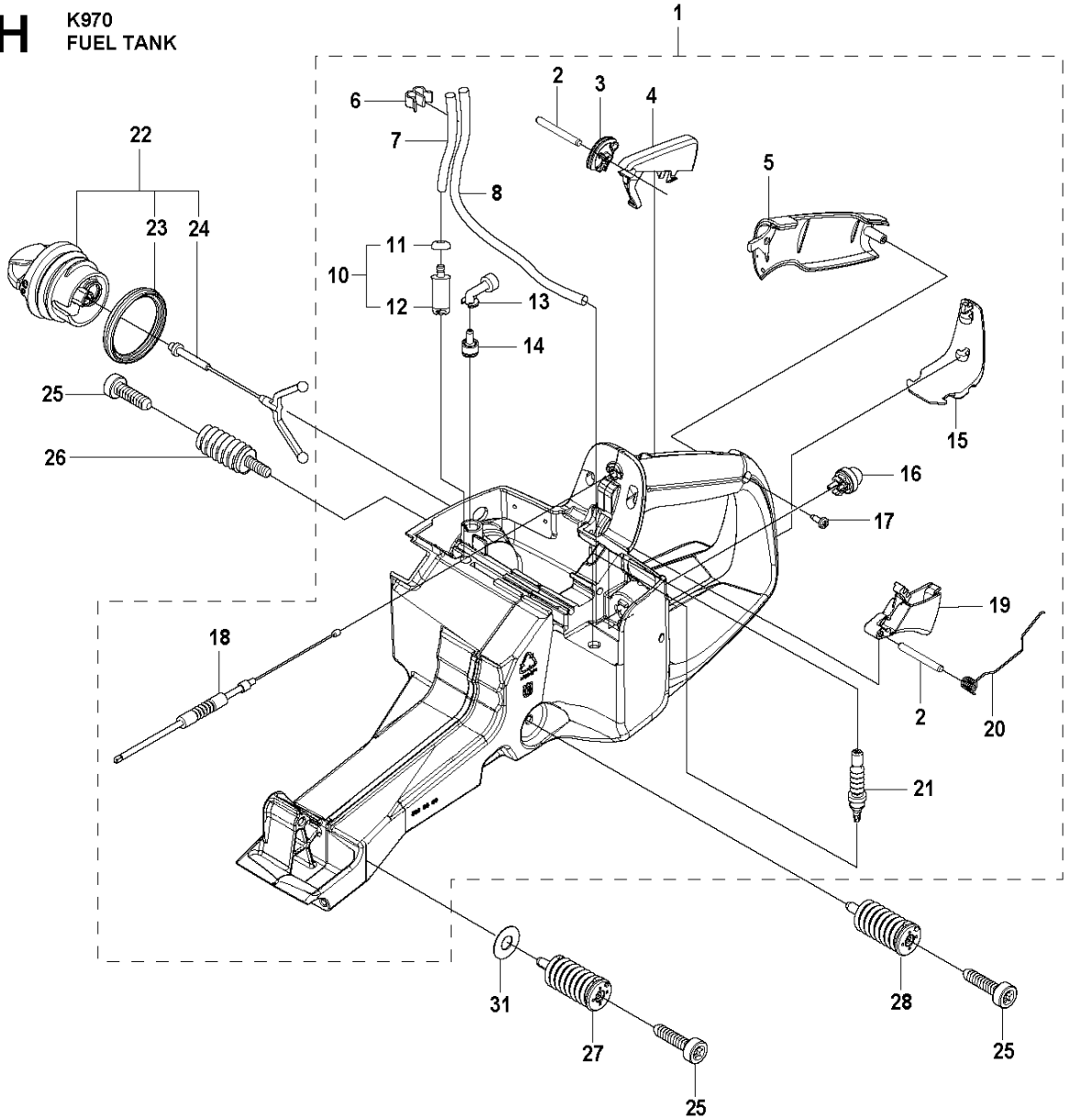


GUARDS

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY	KIT
1	581 35 19-04	WHEEL GUARD		1	
5	504 90 94-10	SCREW ITXSCT		1	1
6	581 62 03-01	STOP		1	1
7	584 43 77-01	DISC		1	
8	584 43 83-01	SUPPORT FLANGE		1	
9	583 87 44-02	FLANGE	Diam 105mm	1	
9	506 07 09-02	FLANGE WASHER	""Diam 119mm, Japan 14""/16""	1	
10	578 39 82-01	BUSHING	Diam 20/25,4mm	1	
10	581 60 54-03	BUSHING	Diam 30,5mm	1	
10	506 37 96-22	KIT	Diam 22,2mm	1	
11	588 65 57-01	SCREW		1	
12	544 21 84-30	SCREW ITXSCT		4	
13	584 43 82-01	SLEEVE	""14"", Shiny""	4	
14	584 43 81-01	SPRING		4	
15	584 43 78-01	SHIM		2	
16	584 43 79-01	LINING		1	1
17	584 43 80-01	LINING		1	1
18	581 11 77-06	DECAL	""14""	1	
19	584 99 26-02	DECAL	""14""	1	
20	582 23 31-01	WASHER		1	
21	582 23 32-01	WASHER		1	

H K970
FUEL TANK



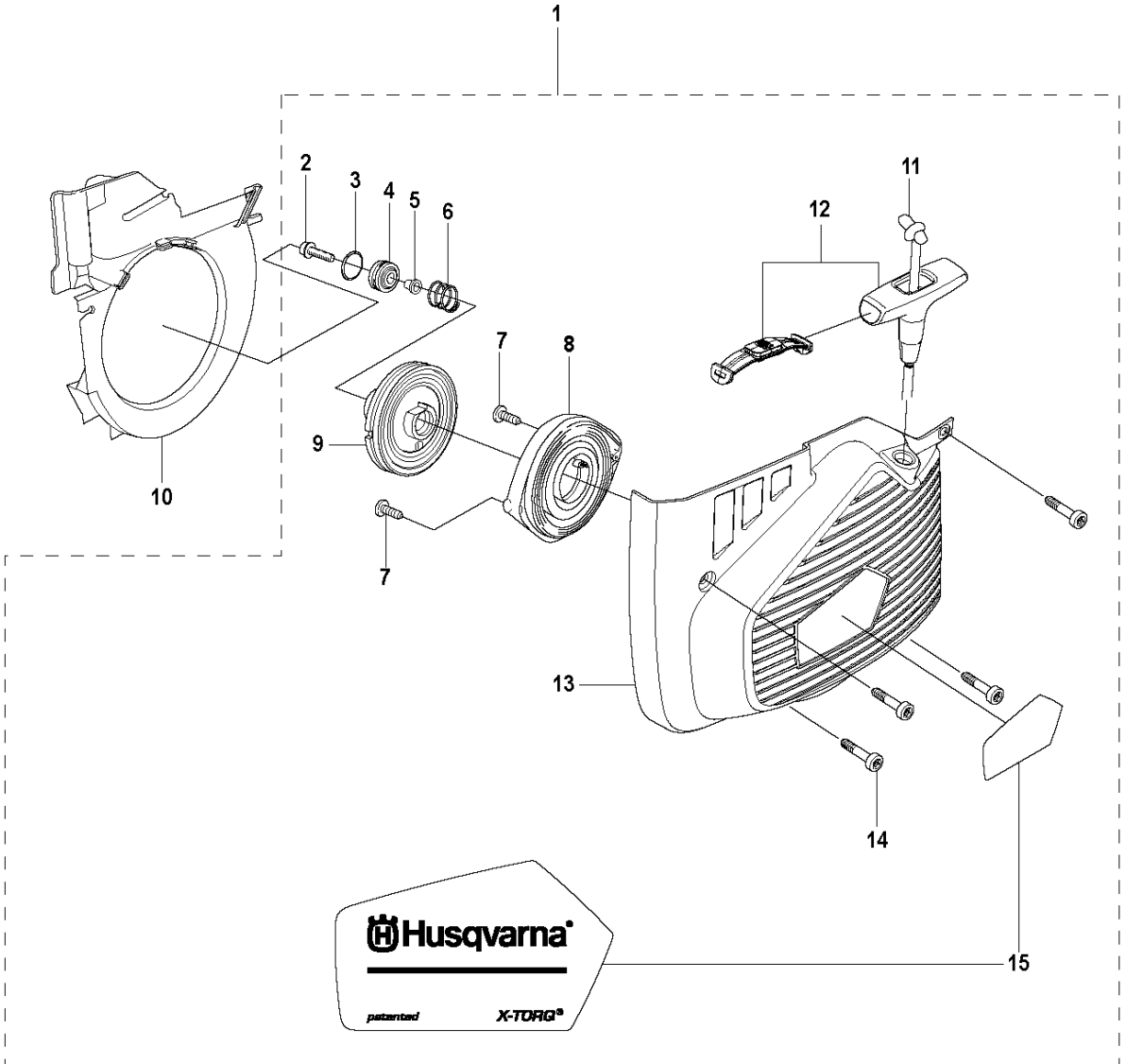
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FUEL TANK

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY	KIT
1	574 50 58-04	FUEL TANK ASSY		1	
2	720 12 40-20	PARALLEL PIN		2	1
3	537 20 85-01	LEVER		1	1
4	510 25 52-01	THROTTLE LOCKOUT		1	1
5	537 20 56-01	COVER		1	1
6	574 44 42-01	CLIP		1	1
7	581 75 62-02	FUEL HOSE		1	1
8	537 04 24-18	FUEL HOSE		1	1
10	506 26 41-11	FUEL FILTER		1	1
11	506 27 11-01	HOSE CLAMP		1	1
12	506 26 41-01	FUEL FILTER		1	1
13	576 90 04-01	TANK VENT ASSY		1	1
14	537 35 95-01	TANK VENT ASSY		1	1
15	502 47 16-01	GROUND SUPPORT		1	1
16	540 05 49-01	PURGE		1	1
17	525 88 74-02	SCREW CITXPANT		1	1
18	576 49 04-01	THROTTLE CABLE ASSY		1	1
19	502 47 18-01	THROTTLE CONTROL		1	1
20	537 20 98-01	SPRING		1	1
21	576 13 99-01	FUEL HOSE		1	1
22	522 62 00-01	TANK CAP ASSY		1	
23	589 24 11-01	GASKET		1	
24	503 57 89-01	HOLDER		1	
25	544 06 12-01	SCREW ITXSCM		3	
26	537 21 03-09	ANTIVIBRATION ELEMENT		1	
27	537 21 03-10	ANTIVIBRATION ELEMENT		1	
28	537 21 03-05	ANTIVIBRATION ELEMENT		1	
29	525 57 20-02	DECAL		1	
30	506 31 30-01	LABEL		1	
31	503 23 00-80	WASHER		1	

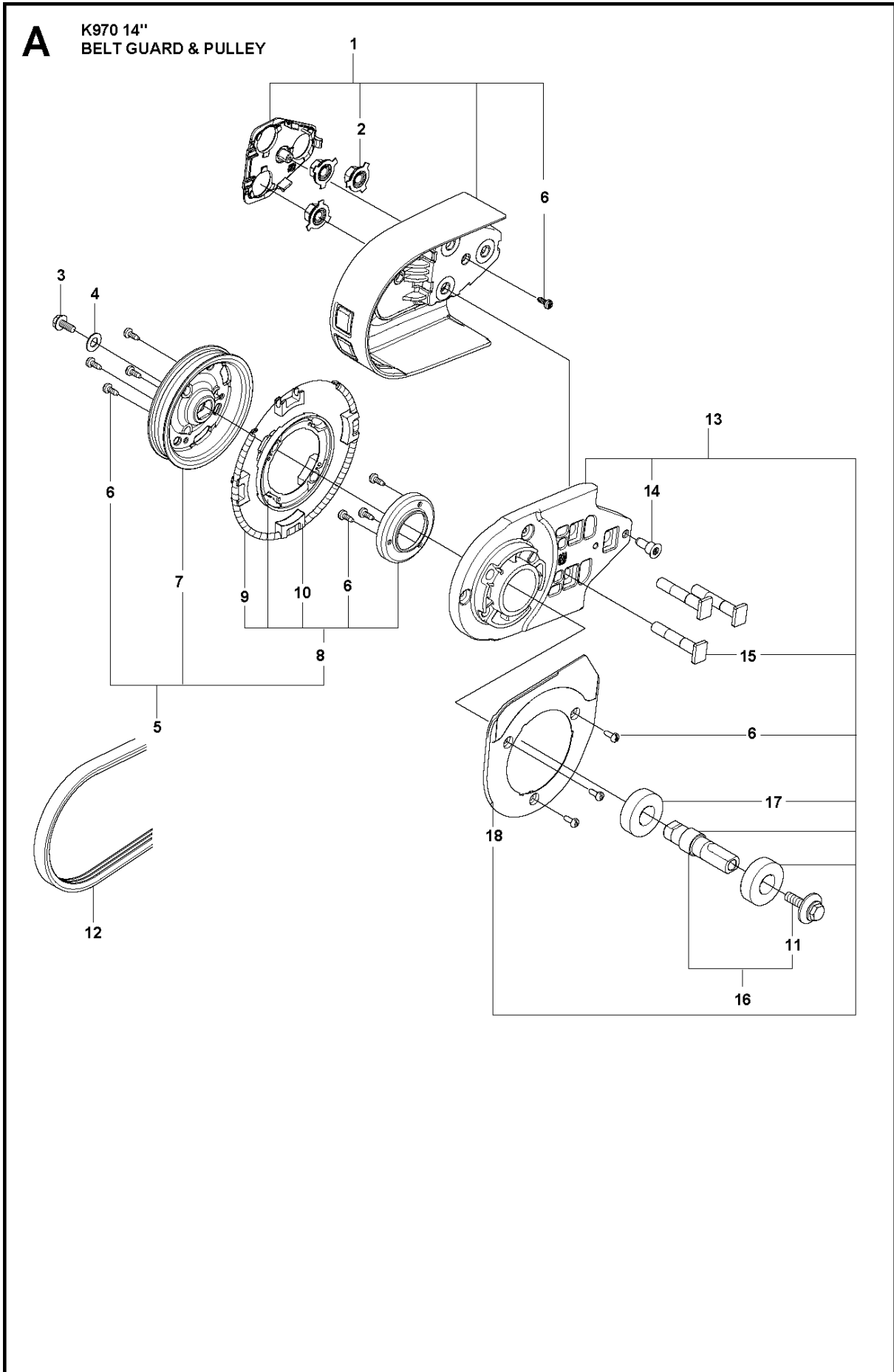
**K970
STARTER**



STARTER

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY	KIT
1	574 50 73-13	STARTER ASSY		1	
2	503 21 07-22	SCREW IHST		1	1
3	740 43 13-00	O-RING		1	1
4	506 25 14-01	GROMMET		1	1
5	506 26 31-01	SPACING SLEEVE		1	1
6	506 25 30-01	COMPRESSION SPRING		1	1
7	525 88 74-02	SCREW CITXPANT		2	1
8	596 29 31-01	RECOIL SPRING		1	1
9	588 15 58-01	STARTER PULLEY		1	1
10	544 28 75-02	AIR CONDUCTOR		1	
11	506 33 56-15	CORD		1	1
11	506 33 56-50	STARTER CORD	Coil 50m	1	1
12	584 25 79-01	STARTER HANDLE ASSY		1	1
13	505 34 94-02	STARTER COVER		1	1
14	501 98 10-20	SCREW ITXSCM		4	1
15	525 57 11-01	DECAL		1	1

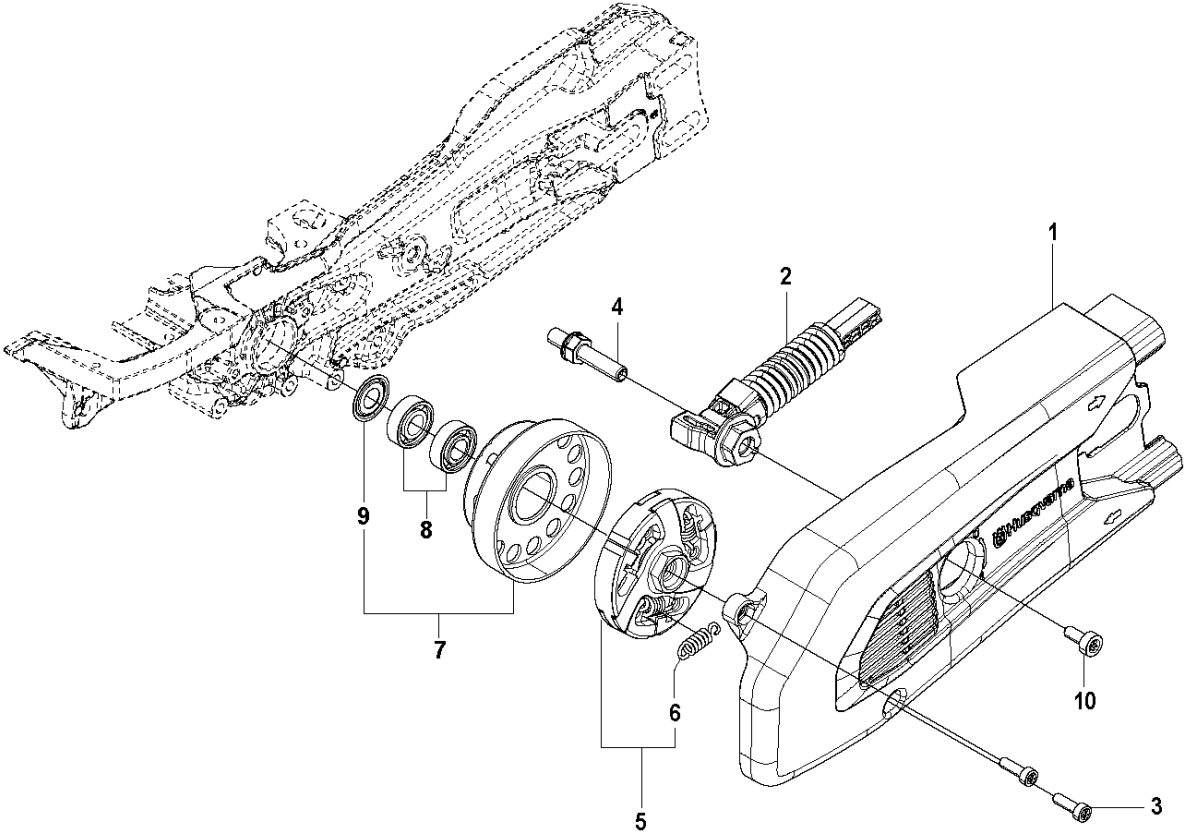


BELT GUARD & PULLEY

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY	KIT
1	501 05 71-03	BELT GUARD	"14""	1	
2	586 74 37-01	NUT WASHER		3	1
3	503 20 00-45	SCREW EHHFM		1	
4	503 23 01-16	WASHER		1	
5	586 30 70-02	PULLEY ASSY		1	
6	525 88 74-02	SCREW CITXPANT		11	1
7	584 43 94-01	PULLEY		1	
8	505 44 54-05	CASSETTE		1	9
9	544 44 10-01	DRAW SPRING		1	9, 10
10	544 44 04-02	BRAKE SHOE		4	9
11	588 65 57-01	SCREW		1	10
12	544 97 63-04	BELT	"14""	1	10
13	588 99 20-01	BEARING HOUSING ASSY	"14""	1	15, 23
14	584 99 43-01	SCREW		1	15
15	503 87 54-02	BAR BOLT		3	15
16	588 99 24-01	SHAFT		1	15
17	583 95 33-01	BALL BEARING		2	
18	586 80 10-02	SLIP RING HOLDER		1	15

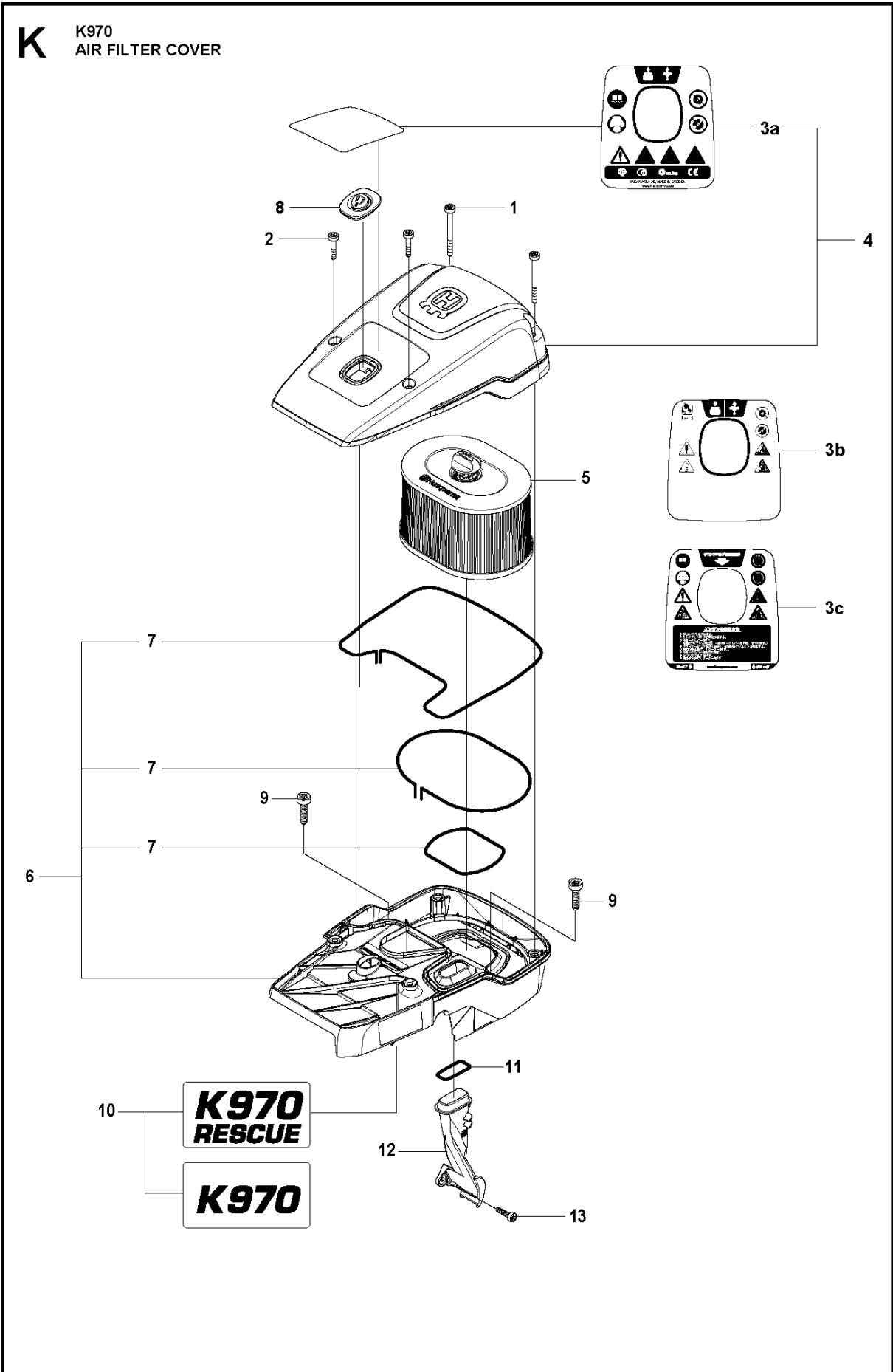
C K970
CLUTCH



CLUTCH

K970 Smartguard, 2020-04

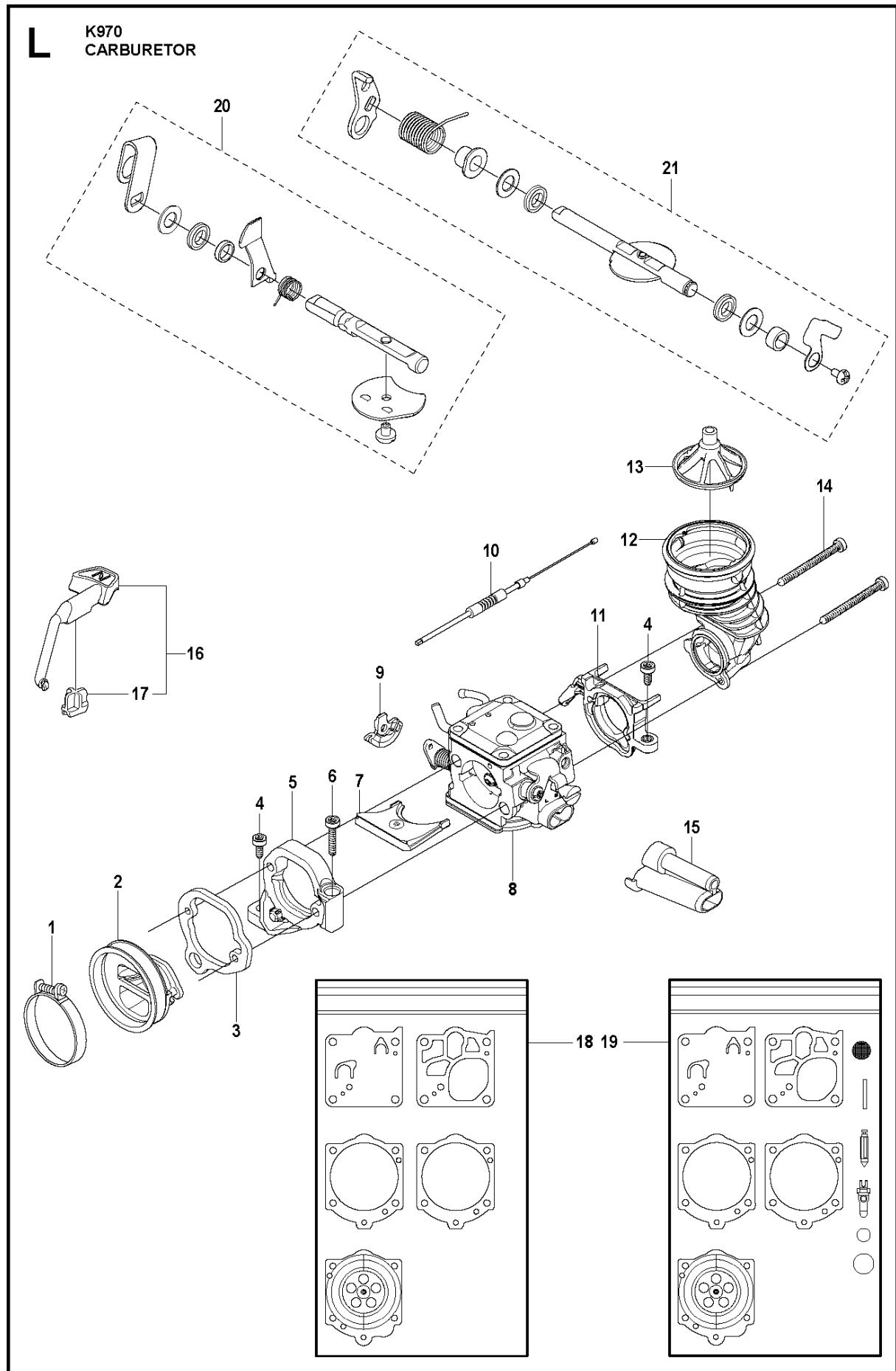
Ref	Part No	Description	Remark	QTY	KIT
1	586 09 95-01	BELT GUARD ASSY		1	
2	583 84 22-01	BELT TENSIONER ASSY		1	1
3	501 98 10-20	SCREW ITXSCM		2	
4	583 85 16-01	PIVOT PIN		1	
5	503 70 15-04	CLUTCH ASSY		1	
6	588 42 15-01	CLUTCH SPRING		3	5
7	586 30 87-01	DRIVING PULLEY ASSY	"14""	1	
8	525 83 18-01	BALL BEARING	1 piece per package	2	7
9	506 31 69-01	DUST COVER		1	7
10	501 98 10-01	SCREW ITXSCM		1	



AIR FILTER COVER

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY	KIT
1	503 21 53-56	SCREW ITXSCM		2	
2	503 21 53-26	SCREW ITXSCM		2	
3a	584 91 33-04	DECAL		1	4
3b	584 91 33-05	DECAL	US, CA, MEX	1	
3c	584 91 33-03	DECAL	JP	1	
4	587 00 51-01	FILTER COVER ASSY		1	
5	510 24 41-01	AIR FILTER		1	
6	586 56 40-01	CYLINDER COVER ASSY		1	
7	525 61 70-04	SEALING		3	6
8	585 42 83-01	PLUG		1	
9	503 21 53-30	SCREW ITXSCM		2	
10	525 57 16-01	DECAL		1	
10	525 57 16-02	DECAL		1	
11	740 48 20-03	O-RING		1	
12	525 57 17-02	AIR NOZZLE		1	
13	501 98 10-01	SCREW ITXSCM		1	

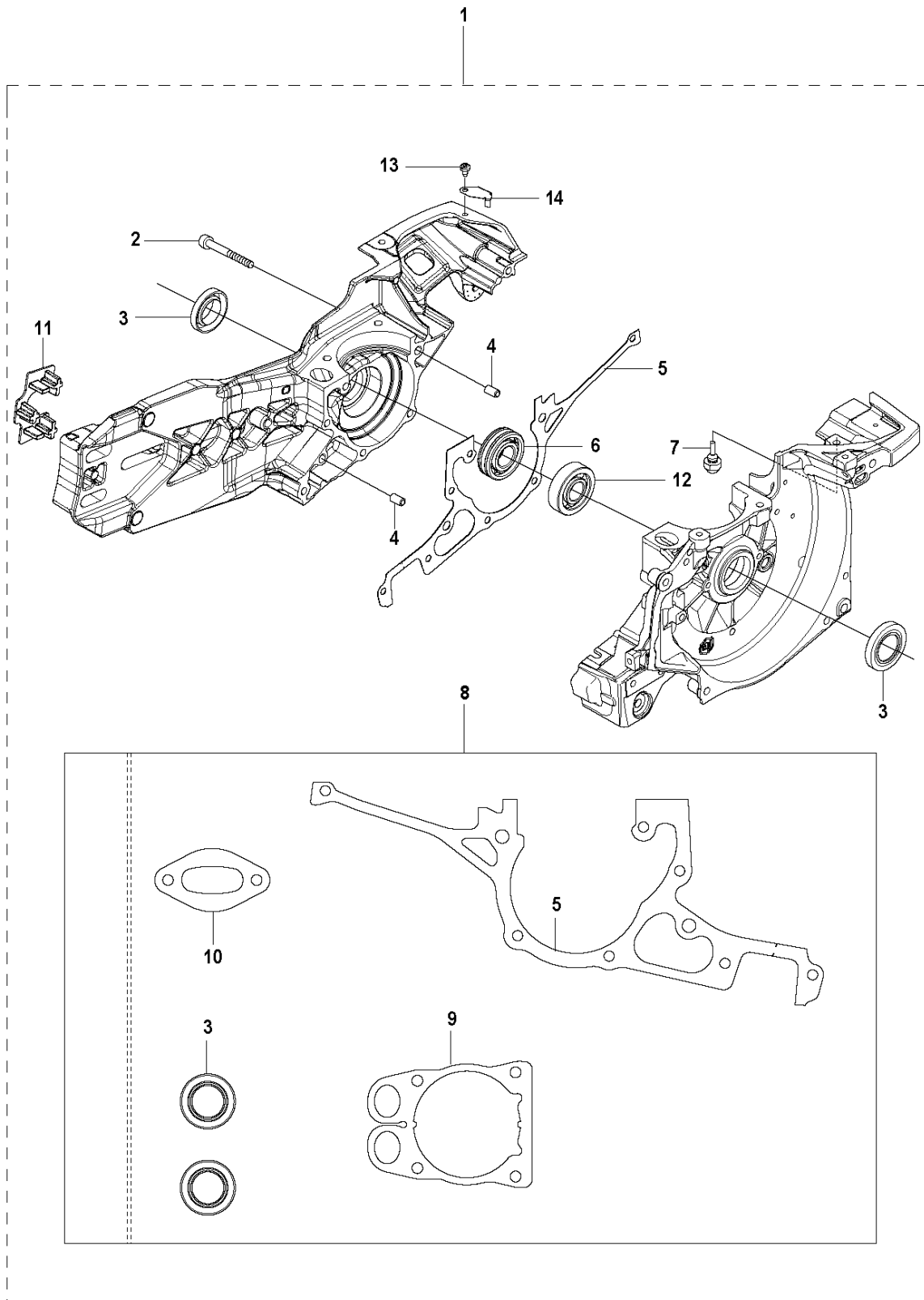


CARBURETOR

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY	KIT
1	505 28 33-06	HOSE CLAMP		1	
2	506 41 41-01	INLET PIPE		1	
3	544 15 01-01	FLANGE		1	
4	503 21 53-16	SCREW ITXSCM		2	
5	544 11 39-01	CONSOLE		1	
6	503 21 53-30	SCREW ITXSCM		1	
7	506 41 42-01	PLATE		1	
8	584 91 30-01	CARBURETTOR		1	
9	505 14 84-01	LEVER		1	
10	576 49 04-01	THROTTLE CABLE ASSY		1	
11	522 85 62-01	FLANGE INLET PIPE		1	
12	521 92 67-01	INLET PIPE		1	
13	510 24 39-01	FILTER		1	
14	501 97 18-01	SCREW ITXSCM		2	
15	586 06 21-01	CHISEL GUIDE		1	
16	506 23 20-11	CHOKE		1	
17	506 27 25-01	WEAR PROTECTION		1	16
18	502 44 58-01	GASKET KIT		1	
19	502 44 59-03	REPAIR KIT		1	
21	593 77 69-01	THROTTLE SHAFT		1	
20	593 77 77-01	CHOKE SHAFT		1	

D K970
CRANKCASE

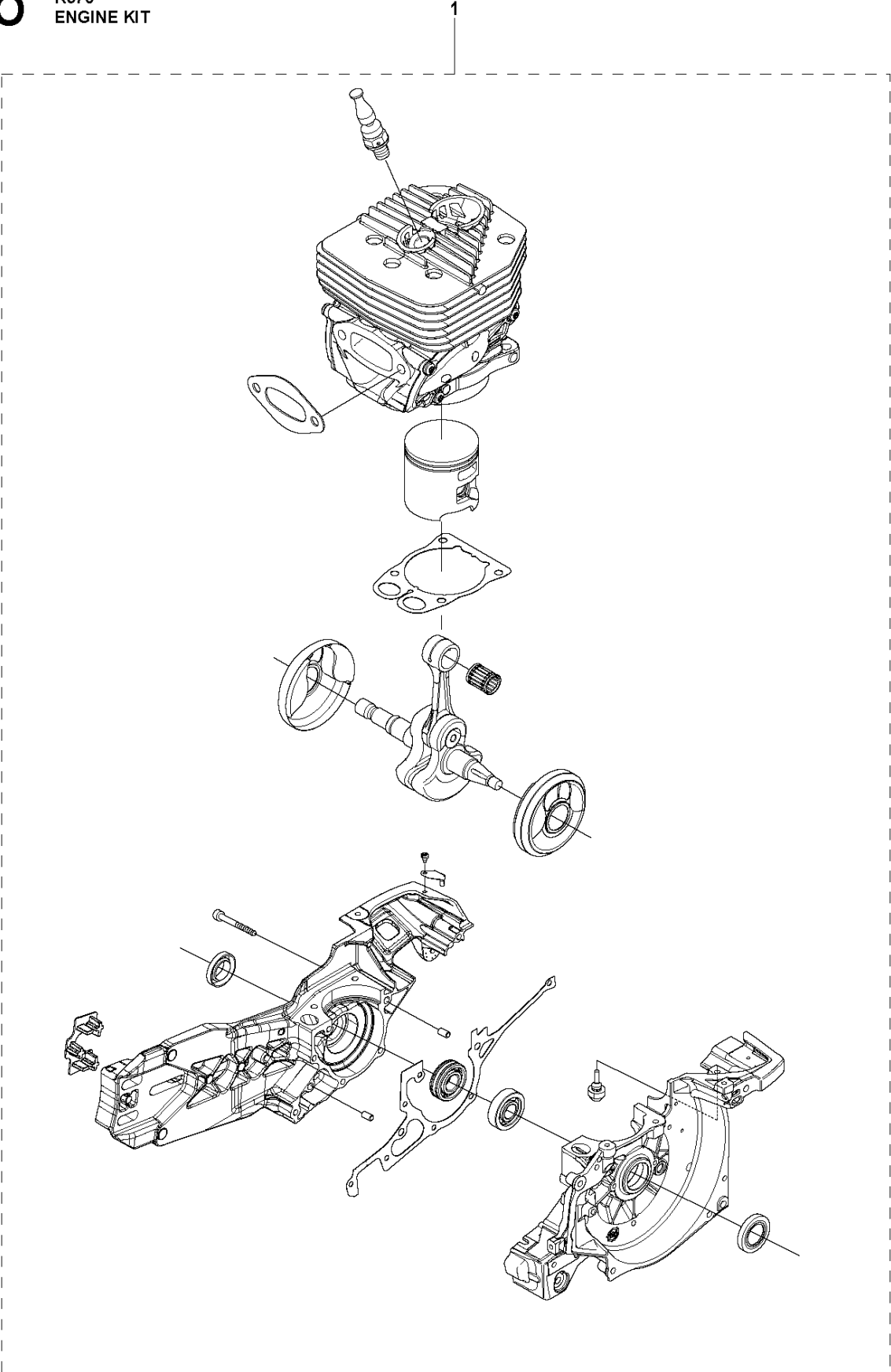


CRANKCASE

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY	KIT
1	588 99 28-01	CRANKCASE		1	
2	503 21 53-49	SCREW ITXSCM		7	1
3	503 26 02-04	SEALING RING		2	1, 8
4	501 27 08-01	GUIDE BUSHING		2	1
5	577 98 89-01	GASKET		1	1, 8
6	588 63 70-01	BALL BEARING		1	1
7	522 85 61-01	RUBBER BUSHING		1	1
8	544 22 98-07	GASKET KIT		1	1
9	594 89 01-01	GASKET		1	1, 8
10	585 28 09-01	GASKET		1	1, 8
11	586 76 09-01	RUBBER SHOE		1	1, 8
12	503 25 00-02	BALL BEARING		1	1
13	525 88 74-03	SCREW CITXPANT			
14	582 12 33-01	WEAR PROTECTION			

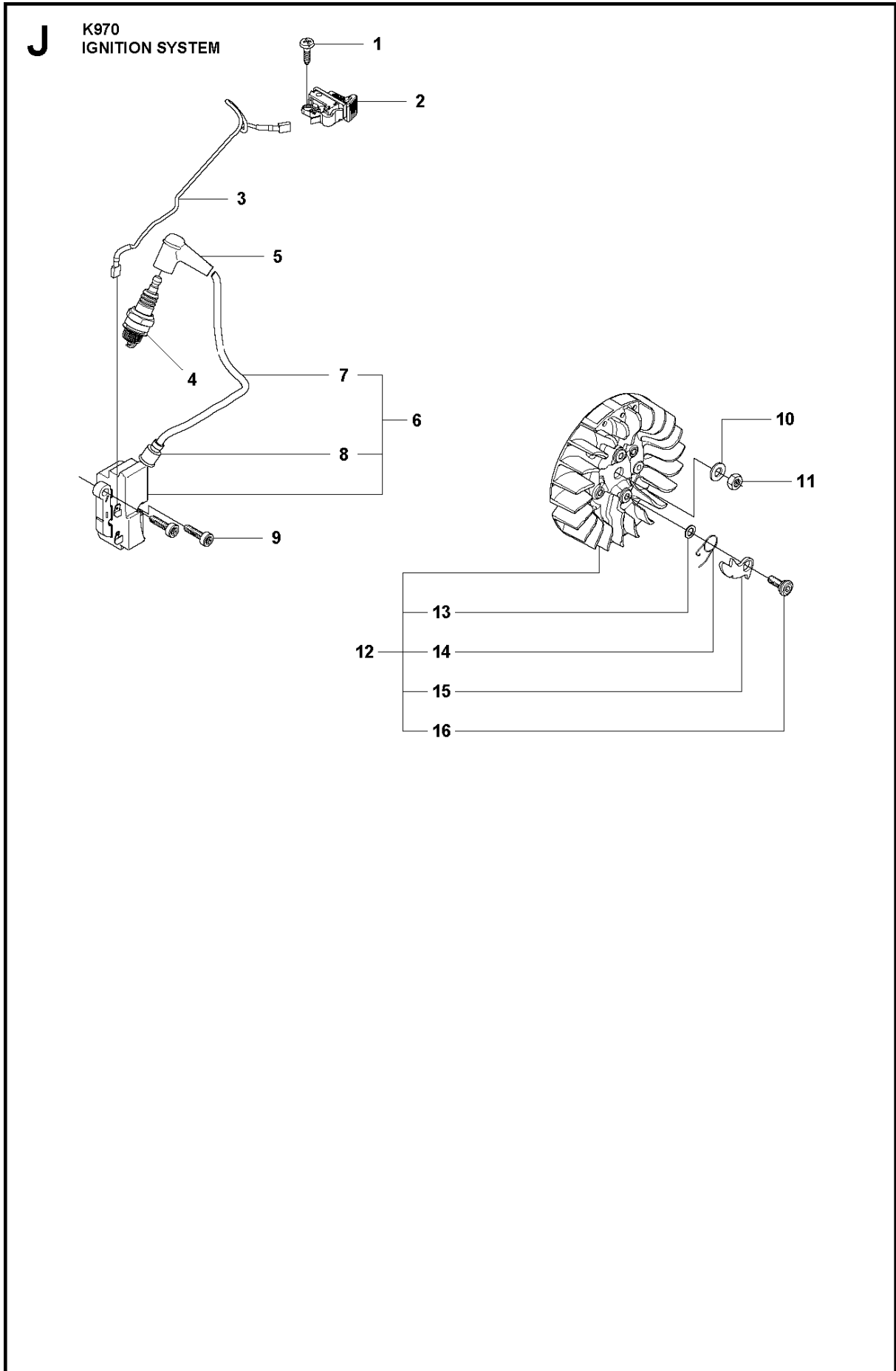
O K970
ENGINE KIT



ENGINE KIT

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY KIT
1	588 99 28-02	CRANKCASE		1

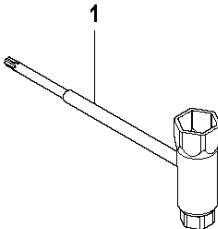


IGNITION SYSTEM

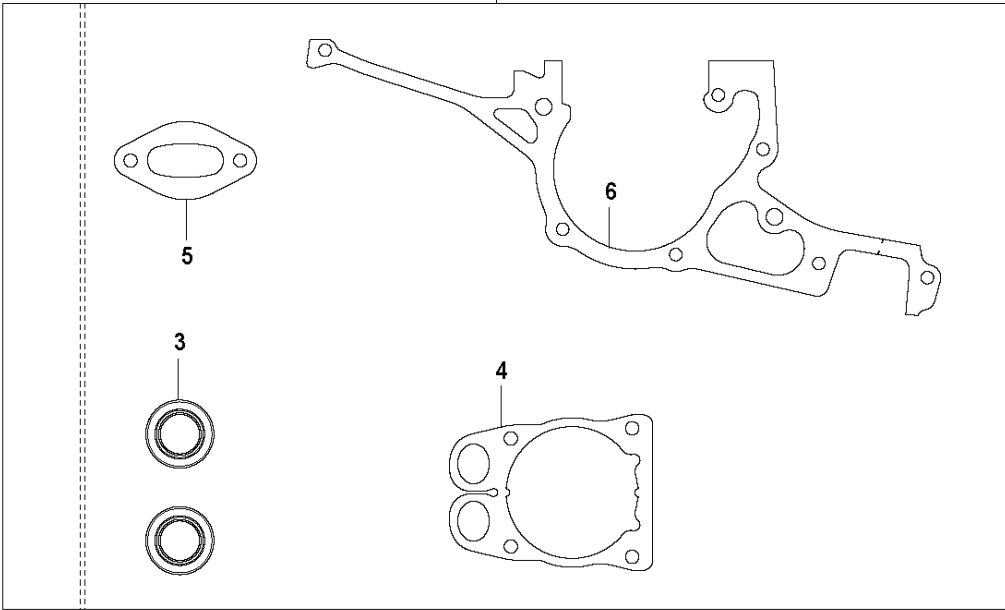
K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY	KIT
1	525 88 74-03	SCREW CITXPANT		1	
2	506 31 86-04	STOP SWITCH		1	
3	501 83 98-01	CABLE		1	
4	503 23 51-11	SPARK PLUG		1	
5	590 50 45-01	SPARK PLUG CAP		1	
6	580 38 05-02	IGNITION MODULE		1	
7	506 38 78-34	IGNITION CABLE		1	6
8	505 27 75-16	CABLE SLEEVE		1	6
9	505 57 41-20	SCREW ITXSCM		2	
10	503 23 01-01	WASHER		1	
11	503 22 10-11	HEXAGON NUT		1	
12	501 37 56-02	FLYWHEEL		1	
13	503 23 00-42	WASHER		2	12
14	501 63 48-01	SPRING		2	12
15	501 67 32-03	PAWL		2	12
16	506 00 69-01	SCREW		2	12

M K970
GASKET KIT



2

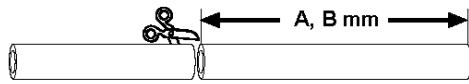


GASKET KIT

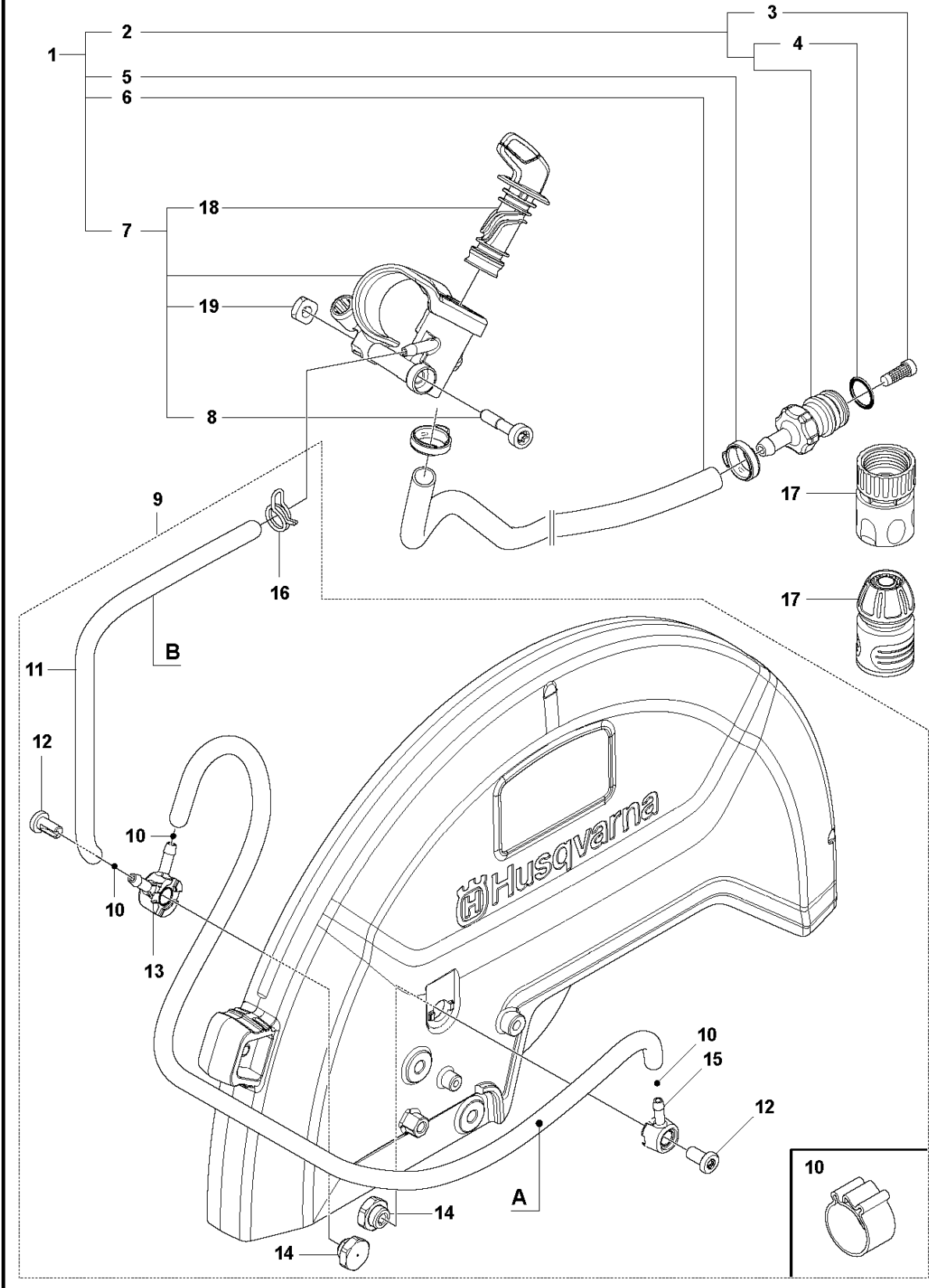
K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY KIT	
1	506 38 26-01	TOOL		1	
2	544 22 98-07	GASKET KIT		1	
3	503 26 02-04	SEALING RING		2	3
4	594 89 01-01	GASKET		1	3
5	585 28 09-01	GASKET		1	3
6	577 98 89-01	GASKET		1	3

N K970
VALVES



	A (mm)	B (mm)
K970 Smartguard 14"	295	270

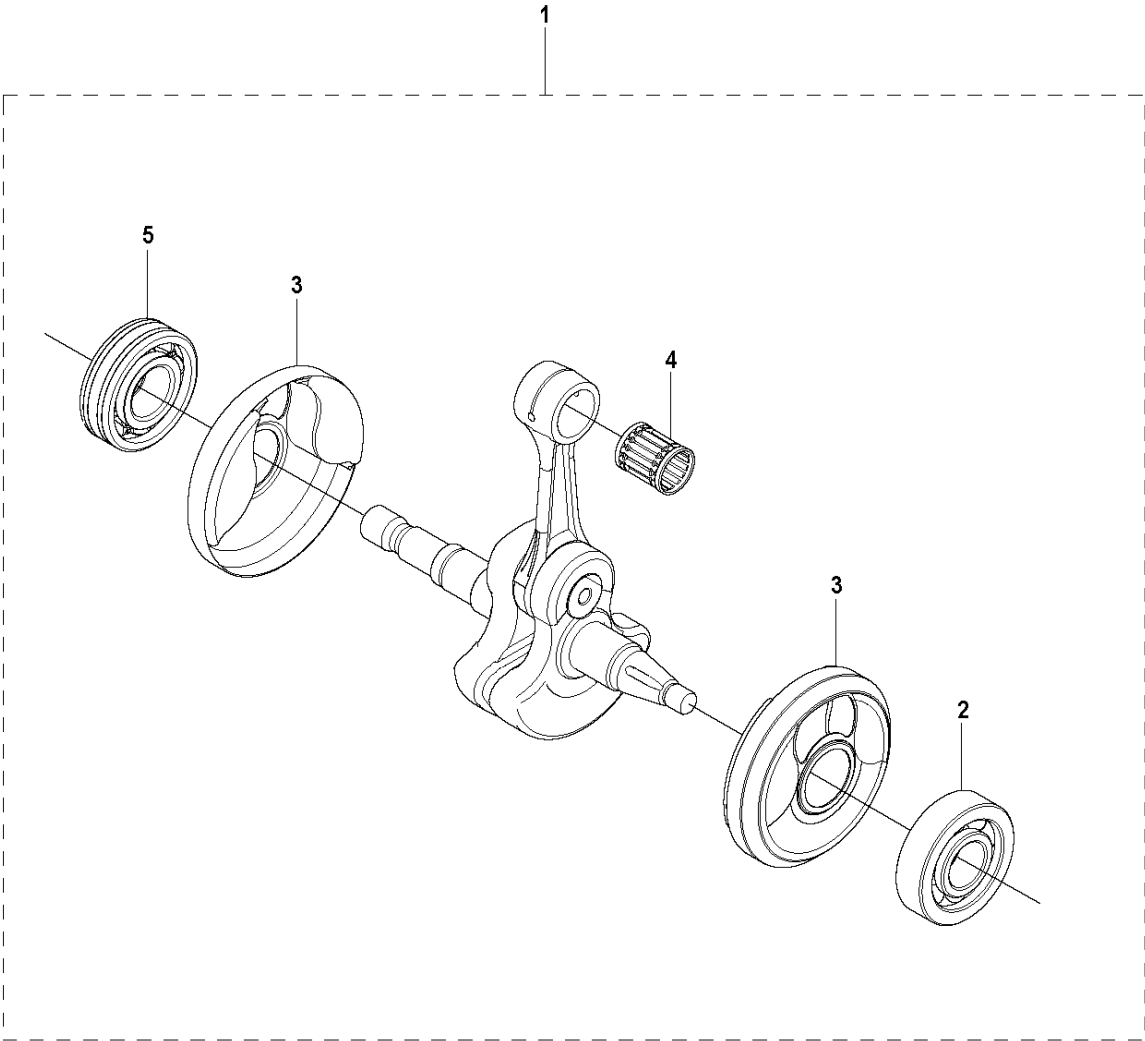


VALVES

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY	KIT
1	581 47 62-06	HOSE KIT		1	
2	581 47 83-02	NIPPLE		1	1
3	506 29 88-01	FILTER		1	1
4	505 10 35-01	O-RING		1	1
5	589 63 86-01	HOSE CLAMP		2	1
6	578 19 81-02	HOSE		1	1
7	578 24 33-02	VALVE ASSY		1	1
8	503 21 53-41	SCREW ITXSCM		1	1
9	581 72 15-01	HOSE KIT		1	
10	506 49 87-03	HOSE CLAMP		3	
11	578 19 83-05	HOSE	800mm	1	
12	504 63 46-02	SCREW ITXSCM		2	
13	578 19 07-01	HOUSING		1	
14	576 79 84-03	NIPPLE		2	
15	578 19 08-01	HOUSING		1	
16	583 83 30-01	HOSE CLAMP		1	
17	503 26 60-03	COUPLER	"1/2""	1	
17	503 26 60-04	COUPLER	"GHT 3/4""	1	
18	581 35 70-01	LEVER ASSY		1	1
19	503 22 65-04	SQUARE NUT		1	1

F K970
CRANKSHAFT

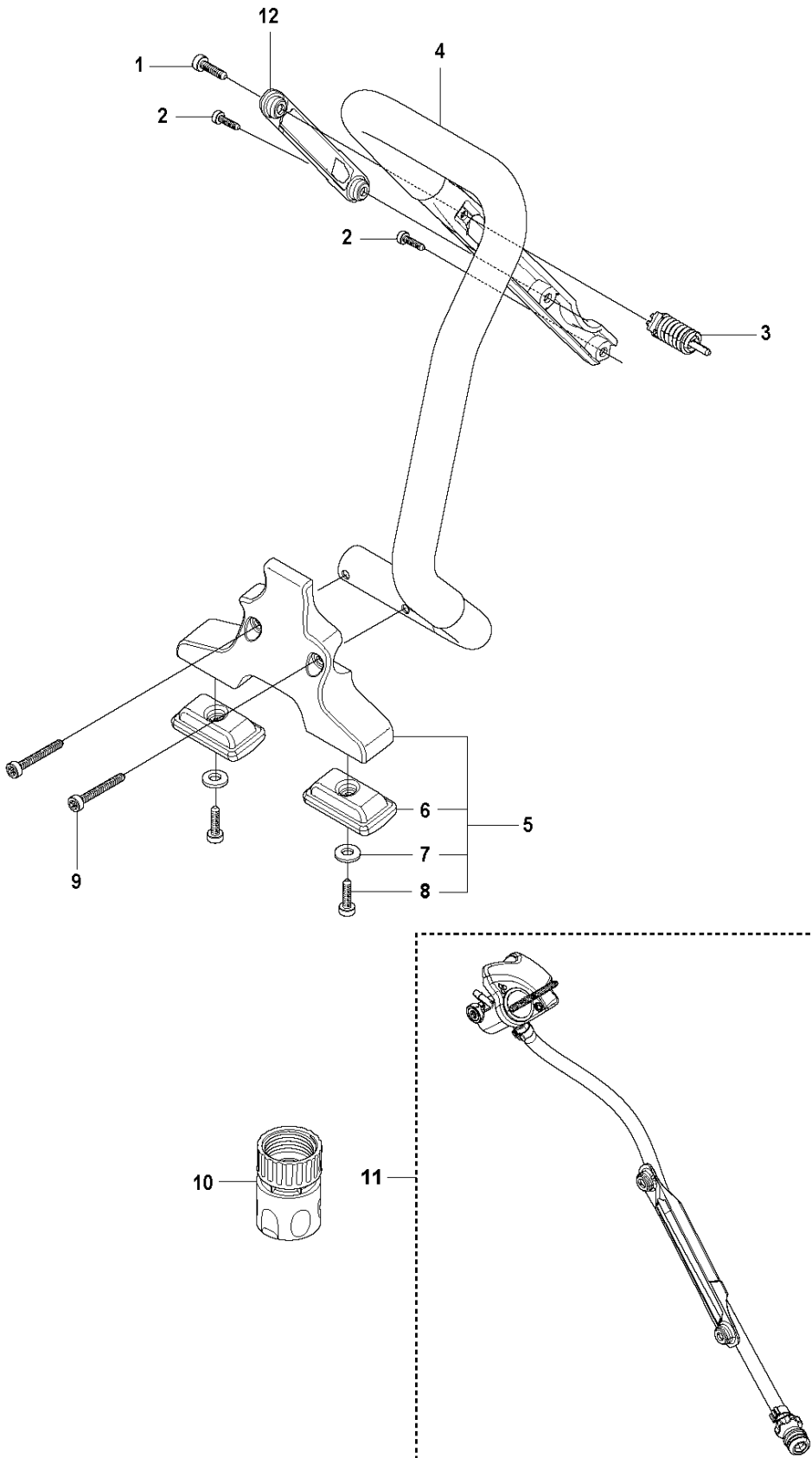


CRANKSHAFT

K970 Smartguard, 2020-04

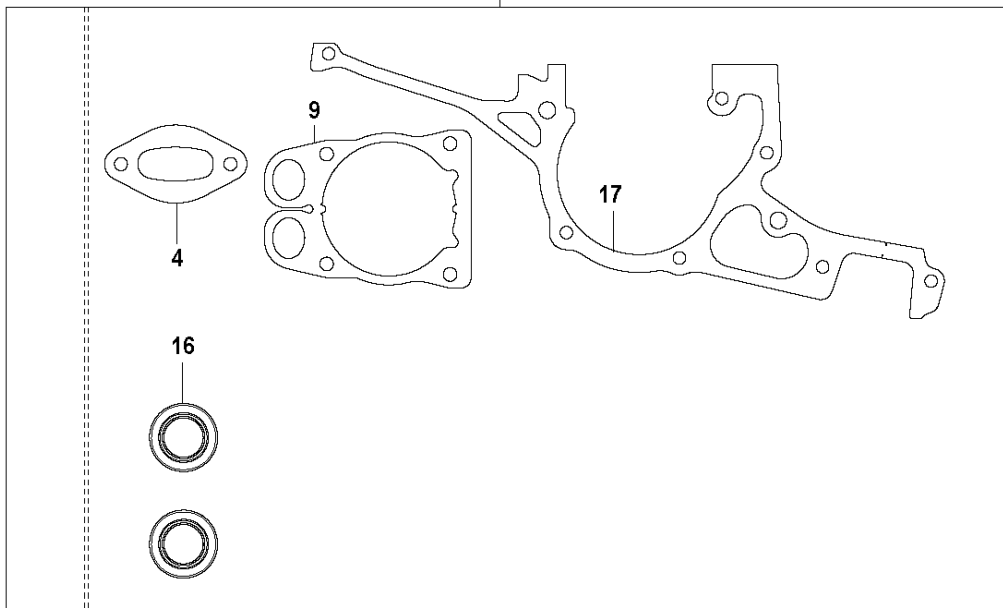
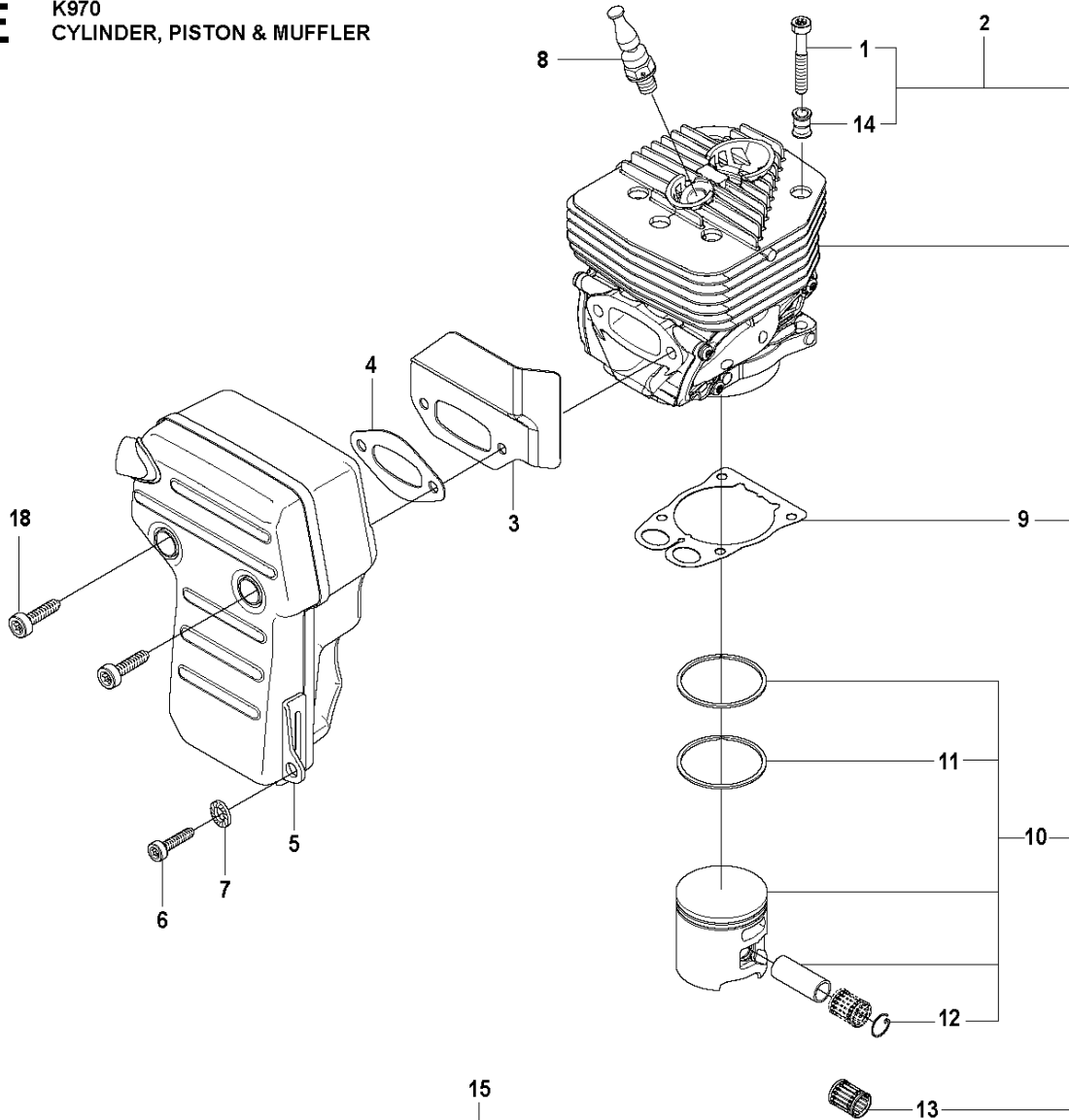
Ref	Part No	Description	Remark	QTY	KIT
1	574 26 76-02	CRANKSHAFT ASSY		1	
2	503 25 00-02	BALL BEARING		1	1
3	506 41 44-01	CUP		2	1
4	503 25 61-01	NEEDLE BEARING		1	1
5	588 63 70-01	BALL BEARING		1	1

G K970
HANDLE



Ref	Part No	Description	Remark	QTY KIT	
1	544 06 12-01	SCREW ITXSCM		1	
2	503 21 54-20	SCREW ITXSCT		2	
3	585 90 56-01	ANTIVIBRATION ELEMENT		1	
4	599 44 06-01	HANDLE		1	
5	544 89 15-03	GROUND SUPPORT		1	
6	544 81 16-01	BASE		2	5
7	734 11 47-41	WASHER		2	5
8	503 21 53-12	SCREW ITXSCM		2	5
9	503 21 54-45	SCREW ITXSCT		2	
10	503 26 60-03	COUPLER	"1/2""	1	
10	503 26 60-04	COUPLER	"GHT 3/4""	1	
11	581 47 62-02	HOSE KIT		1	
12	585 01 99-01	HOSE GUARD		1	

E K970
CYLINDER, PISTON & MUFFLER



CYLINDER, PISTON & MUFFLER

K970 Smartguard, 2020-04

Ref	Part No	Description	Remark	QTY KIT
1	544 21 84-40	SCREW ITXSCM		4
2	586 35 10-01	CYLINDER ASSY	Incl. 9 - 10, 13	1
3	577 99 76-02	HEAT DEFLECTOR		1
4	585 28 09-01	GASKET		1
5	587 63 11-01	MUFFLER ASSY		1
6	503 21 53-25	SCREW ITXSCM		1
7	503 23 04-02	WASHER		1
8	584 91 22-01	DECOMPRESSION VALVE		1
9	594 89 01-01	GASKET	Paper gasket	1
10	506 41 32-02	PISTON	Incl. 11 - 12	1
11	503 28 90-35	PISTON RING		2
12	737 44 13-00	CIRCLIP		2
13	503 25 61-01	NEEDLE BEARING		1
14	578 11 91-01	SLEEVE		4
15	544 22 98-07	GASKET KIT	Incl. 4, 9, 15 - 17	1
16	503 26 02-04	SEALING RING		2
17	577 98 89-01	GASKET		1
18	544 21 84-01	SCREW ITXSCM		2